



POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, BOTH SIDES (SIDE 'A' SHOWN)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

11	1	V-524	PLUG, 1" NPT FLUSH SEAL
10	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
9	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
8	8	V-46	SCREW, 1/4-20 X 3/4 SHCS, HOLDS E.C TO 1/2-1" VALVES
7	1	PEC48-3	END CAP, VENTED, 380 AL, 1/2", 3/4" & 1" VALVES
6	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
5	1	CS8	SPRING - RETURN, 3/4" & 1" VALVES
4	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, 1 3/8 X 1 5/8 X 1/8, BUNA-N, N100/70, 70 DUROMETER, ASS568A-220, 3/4" & 1" VALVES
1	1	B8-1	BODY, 1" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RHuffstetter		DATE: 7/17/2001			CHECKED: KWaite
SCALE: 3/4		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 5/27/2015
TITLE: 1" SIDE PORT, SNGL PILOT, 2 POS, SPRING RTRN, PORT 2 PLUGGED, RVRS BUILD				PART NO.:	REV.:
				324V	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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