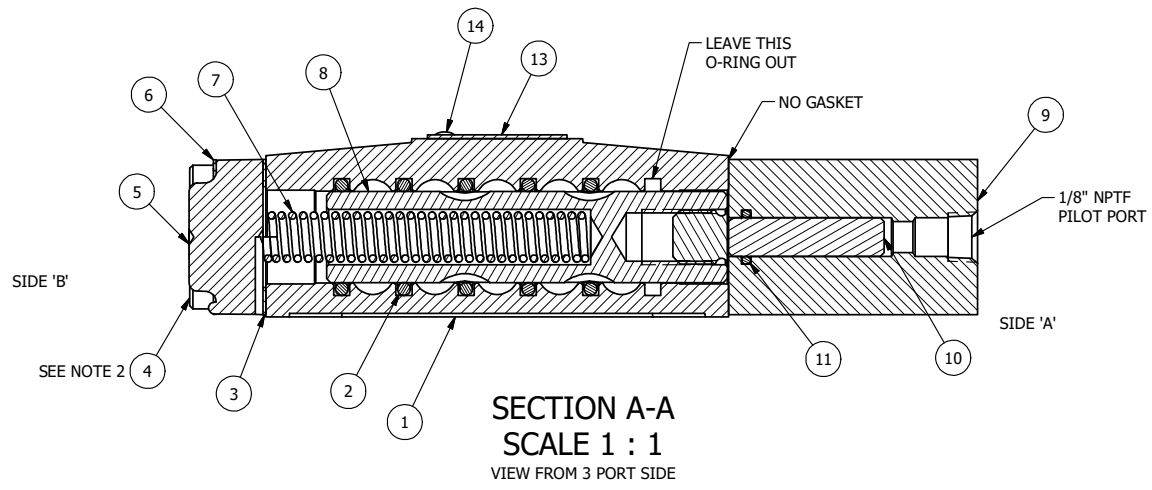


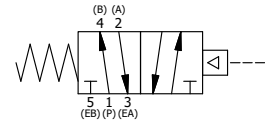
POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN, BOTH ENDS (SIDE 'A' SHOWN)

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) USE LOCTITE #242 (BLUE) WITH ALL FASTENERS. DO NOT USE ANTI-SEIZE COMPOUND ON THREADS.



FLG	QTY	PART NO	DESCRIPTION
14	2	V-212	SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
13	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
12	4	V-1-SS	SCREW, 10-24 X 2, SOCKET HEAD CAP, STAINLESS STEEL
11	1	V-588	O-RING, BUNA-N, 70 DURO, AS-011, (REF 5/16 X 7/16 X 1/16), 3/8" SUBPLATE
10	1	V-587	PIN, 5/16 X 1 1/4" DOWELL PIN FOR 242V.
9	1	PEC3-8	END CAP, PILOT, HIGH PRESSURE HYDRAULIC, BRASS, 1/4" & 3/8" VALVE
8	1	S3-242V	SPOOL ASSY - FLUSH END, 1/4" & 3/8" VALVE
7	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
6	8	V-667-SS	WASHER, STAR, EXTERNAL TOOTH, #10, STAINLESS STEEL
5	1	SEC3-3	END CAP, VENTED, 316 STAINLESS STEEL, 1/4" & 3/8" VALVES
4	4	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	1	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	5	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B2-2-SS	BODY - 316 STAINLESS STEEL, PLAIN, NO PILOTS, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

NO.	DATE	REVISION
D	12/5/2017	ADDED NOTE FOR BLUE LOCTITE AND STAR WASHERS.
C	2/27/06	CHANGED GASKET FROM B63 TO ECG3.
B	11/6/06	CHANGED SPOOL FROM PLUGGED TO FLUSH.
A	9/30/02	REDRAWN AND CONV TO CAD. CHANGED PILOT END CAP MATERIAL.



LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 3/4/2009	CHECKED: KWhite	DATE: 5/27/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/27/2015	
TITLE: 1/4" SIDE PORT, SNGL PILOT, 2 POS, SPRING RTRN, STAINLESS, 400 PSI TO 3000 PSI HYD PILOT			PART NO.: 320V	REV.: D

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Inventor Files\Internal Drawings\Valves\Assembly\1/4" Side Port\Special\320V.dwg