


MARK PORTED PLATE WITH STACK NUMBER USING 1/4" LETTERS (BOTH ENDS)

THE FOLLOWING PARTS ARE INCLUDED WITH INDIVIDUAL VALVES, SECTIONS OR PLATES AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
51	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK

8	1	TRK-18	TIE ROD KIT - 18" LONG WITH HARDWARE, (CUT TO LENGTH), B-SERIES STACK VALVE
7	1	V-397	PLUG, SOCKET 1/2 NPT FLUSH SEAL PIPE PLUG SIN.EXH.SUBPLUG
6	1	BHY3	3/8" STACK, LEVER, 2 POS, SPR CTR, CLSD CTR SPOOL
5	1	B289VY	3/8" STACK, LEVER, 3 POS, DETENT POS C, SPR CTR POS A, CLSD CTR SPOOL (BHW3)
4	1	ICE-P	PLATE - ISOLATED EXHAUST, 1/4" & 3/8" STACK VALVE
3	1	BHE3	3/8" STACK, LEVER, 2 POS, FRICTION POS, LEVER RTRN
2	1	BOS-4	SPACER - O-RING DIVIDER, 1/4" & 3/8" STACKING VALVE
1	2	PEP-4	PLATE, PORTED END, 1/2" NPTF, 1/4" & 3/8" STACK VALVE
FLG	QTY	PART NO	DESCRIPTION

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) CUT TIE RODS TO 7 17/32.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 7/11/2008	CHECKED: KWaite	
SCALE: 1 / 2	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 10/14/2013
TITLE: ASSEMBLY - 312V, 3/8" STACK VALVE		PART NO.: 312V	REV.: A

A	1/18/12	18SVY VALVE NEEDS TO BE 289VY FOR HANDLES TO BE ON SAME SIDE.
NO.	DATE	REVISION

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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