



- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 - 2) VALVE BODY HAS 9/16-18 UNF THREAD IN PORTS 1, 2 & 4 AND STANDARD 3/8" NPTF IN PORTS 3 AND 5.
 - 3) SOLNEOID IS 28VDC WITH 48" LEADS.
 - 4) MANUAL OVERRIDE IS AUTOMATIC SPRING RETURN WITH A LEVER.

19	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
18	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
17	1	V-81	SCREW, 8-32 X 5/16 SOCKET SET, FULL DOG PT. - MAN.OVER. IN ADAPTER
16	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
15	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
14	1	AY-38-9	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 28 VDC, 48" LEADS
13	1	V-85	O-RING, 2-010, 1/4 X 3/8 X 1/16 BUNA-N 70 D. FOR MAN.OVER.ASS.
12	1	OS3W	SPRING - OVERRIDE RETURN, "CLASSIC" SOLENOID
11	1	OP3-W	OVERRIDE PIN - SPRING RETURN, 1/4" & 3/8" VALVE
10	4	V-1	SCREW, 10-24 X 2 SHCS FOR SOL. ADAPTER TO BODY
9	1	PB3-3EW	ADAPTOR - SNGL SOL., NON-LOCKING OVERRIDE, 1/4" & 3/8" VALVE
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
5	1	SEC3-A	END CAP, VENTED, SPRING BOSS, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4 SHCS, FOR 3/8" CAST END CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B3-232V	BODY - SOLID, PIGGY BACK, ANODIZED, 9/16-18 PORTS, 3/8" EXHAUST
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RHuffstetter	DATE: 10/29/1998	CHECKED: KWaite	DATE: 6/29/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 6/29/2015	
TITLE: 3/8" & 9/16" PORT, SNGL SOL, 2 POS, SPRING RTRN, CLASSIC SOL, 24 VDC, 48" LEADS, NON-LCKNG OVRD			PART NO.: 277V	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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