



ALIGN PILOT WITH CUT-OUT
 POSITION GASKET ON END OF VALVE SO
 GASKET SEALS UPPER PILOT HOLE,
 AND LOWER PILOT VENTS TO END CAP
 BOTH SIDES (SIDE 'A' SHOWN)

FLG	QTY	PART NO	DESCRIPTION
10	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
9	2	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
8	8	V-46	SCREW, 1/4-20 X 3/4 SHCS, HOLDS E.C TO 1/2-1" VALVES
7	1	AN-115	BLANK NAMEPLATE FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES.
6	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
5	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
4	2	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
3	6	V-87	O-RING, 1 1/8 X 1 3/8 X 1/8 VITON FOR 1/2 SPOOL SEAL
2	2	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
1	1	BP4-4	BODY, 1/2" SUBPLATE, LOWER & UPPER PILOT

SECTION A-A
 SCALE 1 : 1

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 11/3/2016	CHECKED: KWaite	DATE: 11/3/2016	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 11/3/2016	
TITLE: 1/2" SUBPLATE, DBL PILOT, 2 POS, FRICTION POS, PILOT RTRN, VITON O-RINGS, PLUG ENDCAPS			PART NO.: 273V	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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