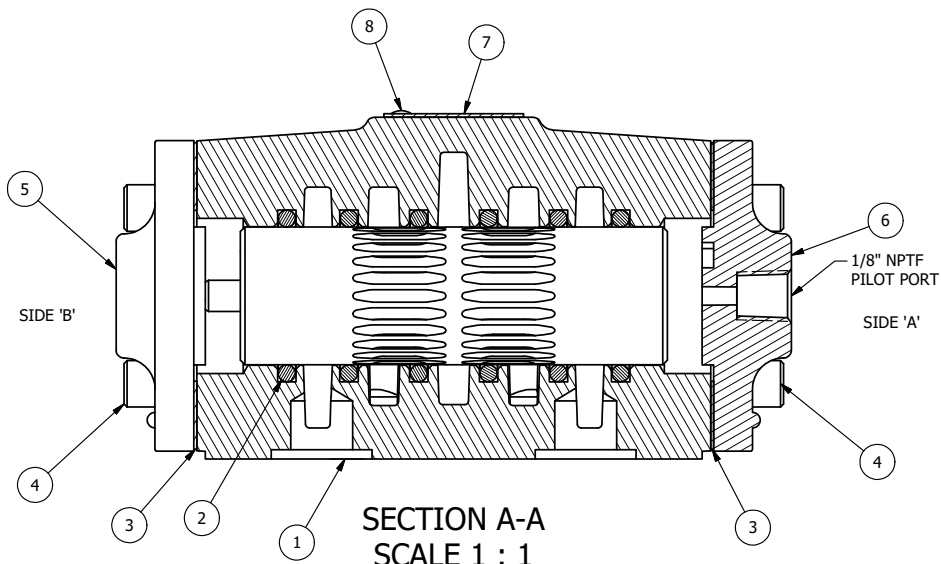
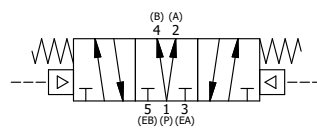


ALIGN PILOT WITH CUT-OUT
 POSITION GASKET ON END OF VALVE SO
 GASKET SEALS UPPER PILOT HOLE,
 AND LOWER PILOT VENTS TO END CAP
 BOTH SIDES (SIDE 'A' SHOWN)



SECTION A-A
 SCALE 1 : 1

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.



FLG	QTY	PART NO	DESCRIPTION
9	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
8	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
7	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
6	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
5	1	AY-RY4D	ASSY - SPR CTR, REGEN CTR SPL, PILOT, 1/2" VALVE
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-4	BODY, 1/2" SUBPLATE, LOWER & UPPER PILOT

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 7/27/2014	CHECKED: KWaite	DATE: 3/26/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/26/2015	
TITLE: 1/2" SUBPLATE, DBL PILOT, 3 POS, SPR CTR, PILOT SHFT, REGEN CTR SPL			PART NO.: RY4PD	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\product\Valve Assembly\PILOT\RY4D\RY4D.Dwg