

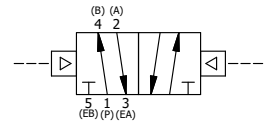
POSITION GASKET ON END OF VALVE SO GASKET SEALS PILOT HOLE, BOTH SIDES (SIDE 'A' SHOWN)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

FLG	QTY	PART NO	DESCRIPTION
8	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
7	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	2	PEC48	END CAP, PILOT, 300 AL, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B8-1	BODY, 1" SIDE PORT, UPPER PILOTS, ANODIZED

SECTION A-A
SCALE 3/4
VIEW FROM 3 PORT SIDE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 7/27/2014			CHECKED: KWaite
SCALE: 3/4		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 3/26/2015
TITLE: 1" SIDE PORT, DBL PILOT, 2 POS, FRICTION POS, PILOT RTRN				PART NO.: RR8	REV.:



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