



SECTION A-A
SCALE 1 : 1

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

FLG	QTY	PART NO	DESCRIPTION
12	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
11	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
10	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
9	1	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
8	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
7	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
6	1	CS4	SPRING - RETURN, 1/2" VALVES
5	1	PEC48-3	END CAP, VENTED, 380 AL, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	1	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-4	BODY, 1/2" SUBPLATE, LOWER & UPPER PILOT

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 7/26/2014 CHECKED: KWaite DATE: 3/26/2015
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 3/26/2015

TITLE: 1/2" SUBPLATE, SNGL PILOT, 2 POS, SPR RTRN PART NO.: RO4P REV.:

