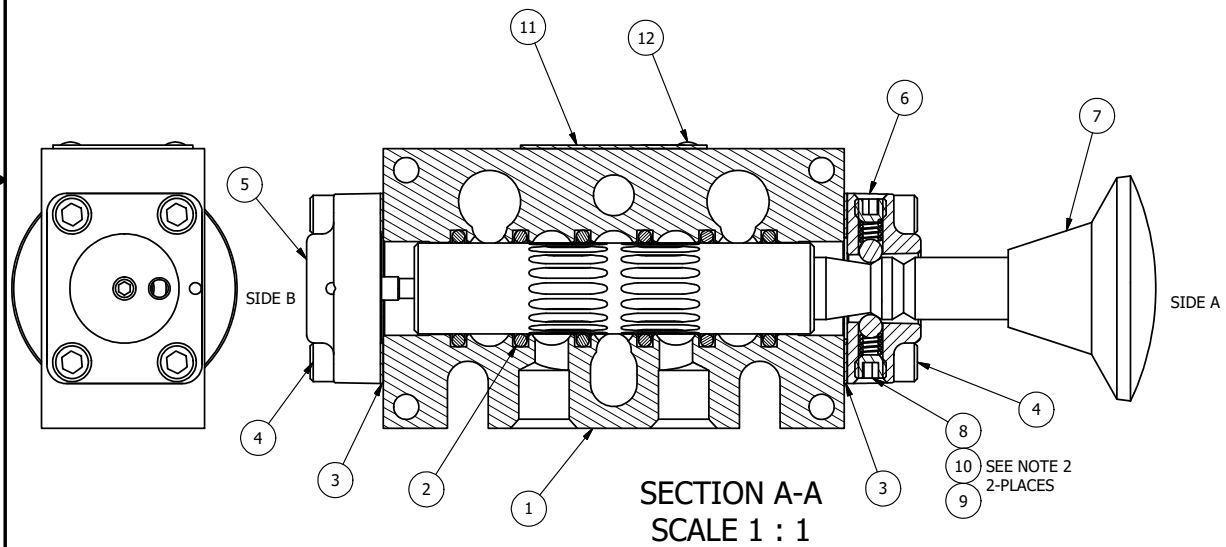


POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE IF PRESENT, BOTH SIDES (SIDE 'B' SHOWN)

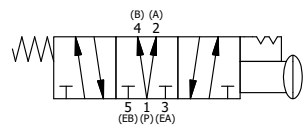
NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) LUBRICATE DETENT BALL, SPRING AND STUD.



13	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
10	2	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
9	2	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
8	2	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
7	1	V-543	KNOB, RED (BRASS 5/16-18 INSERT), PALM, 1 13/16 DIA, PUSH/PULL, 1/4" & 3/8" VALVES
6	1	PEC3-3DD	END CAP, PALM, DOUBLE DETENT, 380 AL, 1/4" & 3/8" VALVE
5	1	AY-KX3D	ASSY - DETENT A, SPR CTR FROM C, REGEN CTR SPL, PALM, 1/4" & 3/8" VALVES
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

SEE NOTE 2
2-PLACES



LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 9/19/2016	CHECKED: KWaite	DATE: 9/19/2016	
SCALE: 1:1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/19/2016	
TITLE: 1/4" STACK, PALM, 3 POS, DETENT A, SPR CTR FROM C, REGEN CTR SPL, RED KNOB			PART NO.: BKX2DJ	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product\Valve Assembly\Palm\KX1\B210E\B210E.dwg