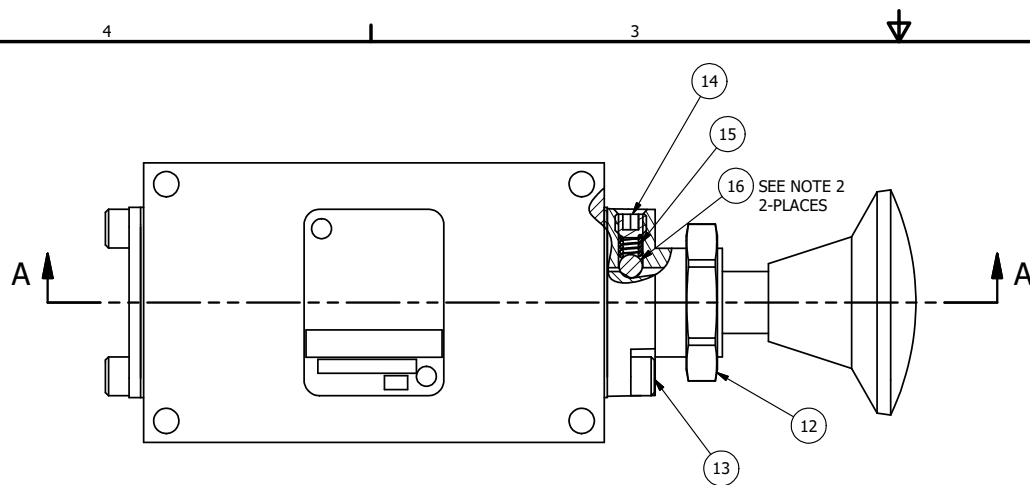
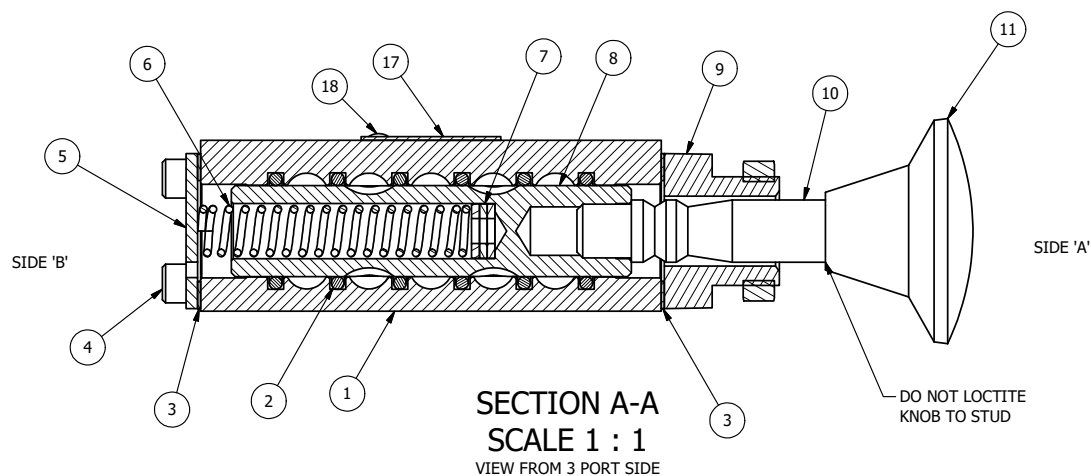


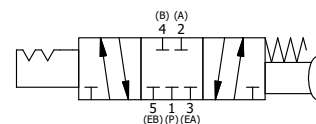
POSITION GASKET ON END OF VALVE SO
MOUNTING HOLES ALIGN,
BOTH ENDS (SIDE 'A' SHOWN)

NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) LUBRICATE DETENT BALL, SPRING AND STUD.



18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
16	2	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
15	2	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
14	2	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
13	4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
12	1	V-501	NUT - PANEL MOUNT, YELLOW BRASS, 1/4" & 3/8" VALVE
11	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
10	1	PBS3-189	STUD - PALM, 189 ACTION, 1/4" & 3/8" VALVES
9	1	PEC3-12DD	END CAP, PALM, PANEL MNT, DBL DETENT, 303 STAINLESS STEEL, 1/4" & 3/8" VALVE
8	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
7	3	V-43	WASHER - SPRING CTR, 302/304 STAINLESS STEEL, 1/4" & 3/8" VALVES
6	1	CS3-1	SPRING - CENTERING, 1/4" & 3/8" VALVES
5	1	SEC3	END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE
4	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION



LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 9/14/2016		CHECKED: K.Walte	
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	
TITLE: 1/4" SIDE PORT, PALM, 3 POS, DETENT C, SPR CTR FROM A, CLSD CTR SPL, PANEL MNT				PART NO.: KW2R	
				REV.:	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valve Assembly\Part\KW2R.dwg