



POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN, BOTH ENDS (SIDE 'A' SHOWN)

AAA PRODUCTS INT'L
ZKR3EJ
XX
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MARK VALVE USING 1/8" LETTERS WHERE XX IS THE DATE CODE

SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

- NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) LUBRICATE PINLOCK AND SPRING.

FLG	QTY	PART NO	DESCRIPTION
12	1	V-175	KNOB, BLACK, (BRASS 10-32 INSERT), 3/4 DIA BALL, PIN LOCK
11	1	V-315-SS	PIN, PIN LOCK, 303 STAINLESS, 1/4" & 3/8" VALVE
10	1	BBSS-1	SPRING - BUTTON BLEEDER, STAINLESS STEEL, 1/8" NPTF
9	1	V-543	KNOB, RED (BRASS 5/16-18 INSERT), PALM, 1 13/16 DIA, PUSH/PULL, 1/4" & 3/8" VALVES
8	1	PBS3-1PL	STUD - PALM, PINLOCK, POS. C, STAINLESS, 1/4" & 3/8" VALVE
7	1	PEC3-10PLL	END CAP, PALM, PIN LOCK, LEFT, STAINLESS STEEL, 1/4" & 3/8" VALVE
6	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3-11	END CAP, PILOT, STAINLESS STEEL, 1/4" & 3/8" VALVE
4	8	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	ZB3-2	BODY - BRASS, NO PILOTS, 3/8" SIDE PORT VALVE

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
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DRAWN: RMckenna DATE: 5/12/2015 CHECKED: KWaite DATE: 5/17/2015
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 5/17/2015

TITLE: 3/8" SIDE PORT, PALM, 2 POS, FRICTION POS, PILOT RTRN, BRASS & STAINLESS, PINLOCK C, RED KNOB	PART NO.: ZKR3EJ	REV.:
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