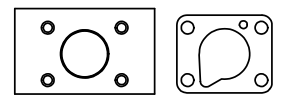


DO NOT LOCTITE  
KNOB TO STUD



POSITION GASKET ON END OF VALVE SO  
MOUNTING HOLES ALIGN,  
BOTH ENDS (SIDE 'A' SHOWN)

**SECTION A-A**  
SCALE 1 : 1  
VIEW FROM 3 PORT SIDE

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

FLG	QTY	PART NO	DESCRIPTION
13	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
12	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
11	4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
10	1	V-501	NUT - PANEL MOUNT, YELLOW BRASS, 1/4" & 3/8" VALVE
9	1	V-543	KNOB, RED (BRASS 5/16-18 INSERT), PALM, 1 13/16 DIA, PUSH/PULL, 1/4" & 3/8" VALVES
8	1	PBS3	STUD - PALM, STANDARD, 1/4" & 3/8" VALVE
7	1	PEC3-9	END CAP, PALM, PANEL MNT, 303 STAINLESS STEEL, 1/4" & 3/8" VALVE
6	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 300 AL, 1/4" & 3/8" VALVE
4	4	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 5/12/2015	CHECKED: KWaite	DATE: 5/17/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/17/2015	
TITLE: <b>1/4" SIDE PORT, PALM, 2 POS, FRICTION POS, PILOT RTRN, RED KNOB, PANEL MNT</b>			PART NO.: <b>KR2JR</b>	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\product\Valve Assembly\Palm\KR2JR.dwg