



POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN, BOTH ENDS (SIDE 'A' SHOWN)

**SECTION A-A**  
**SCALE 1 : 1**  
VIEW FROM 3 PORT SIDE

- NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
2) LUBRICATE PINLOCK AND SPRING.

14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
12	1	V-175	KNOB, BLACK, (BRASS 10-32 INSERT), 3/4 DIA BALL, PIN LOCK
11	1	V-315-SS	PIN, PIN LOCK, 303 STAINLESS, 1/4" & 3/8" VALVE
10	1	BBS-1	SPRING - BUTTON BLEEDER, 1/8" NPTF
9	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
8	1	PBS3-1PL	STUD - PALM, PINLOCK, POS. C, STAINLESS, 1/4" & 3/8" VALVE
7	1	PEC3-2PLL	END CAP, PALM, PIN LOCK, LEFT, 380 AL, 1/4" & 3/8" VALVE
6	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 5/6/2015	CHECKED: KWaite	DATE: 5/17/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/17/2015	
TITLE: <b>1/4" SIDE PORT, PALM, 2 POS, FRICTION POS, PILOT RTRN, PINLOCK C</b>			PART NO.: <b>KR2E</b>	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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