

POSITION GASKET TO SEAL PILOT HOLE, BOTH ENDS (SIDE 'A' SHOWN)

MARK VALVE USING 1/8" LETTERS WHERE XX IS THE DATE CODE

SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

FLG	QTY	PART NO	DESCRIPTION
13	1	ZNSPK-2	KIT - SUBPLATE MOUNTING, BRASS NAMUR, (2 EA V-618-SS SCREW, 2 EA V-565 O-RING)
12	1	V-548	O-RING, BUNA-N, 70 DURO, 6MM X 1MM, NAMUR PLUG
11	1	V-547	PLUG, 360 HALF HARD BRASS, NAMUR VALVE
10	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
9	1	PBS3	STUD - PALM, STANDARD, STAINLESS, 1/4" & 3/8" VALVE
8	1	PEC3-10	END CAP, PALM, STAINLESS STEEL, 1/4" & 3/8" VALVE
7	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	CS3-2	SPRING - RETURN, (HO & KO) 1/4" & 3/8" VALVES
5	1	SEC3-3	END CAP, VENTED, STAINLESS STEEL, 1/4" & 3/8" VALVES
4	8	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	Z2-11	BODY - BRASS, UPPER PILOTS (BUTTON BLEEDER), 1/4" NAMUR

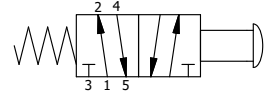
LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMckenna DATE: 11/9/2014 CHECKED: KWaite DATE: 5/17/2015
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 5/17/2015

TITLE: 1/4" NAMUR, PALM, 2 POS, SPRING RTRN, BRASS & STAINLESS	PART NO.: ZNKO2	REV.:
--	---------------------------	-------

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT



D:\Engineering\Product\Valves\Assembly\Palm\KO\G\ZNSPK-2.dwg