



POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN, BOTH ENDS (SIDE 'A' SHOWN)

FLG	QTY	PART NO	DESCRIPTION
16	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
15	1	AN-106	NAMEPLATE, BLANK, STAINLESS STEEL
14	1	V-175	KNOB, BLACK, (BRASS 10-32 INSERT), 3/4 DIA BALL, PIN LOCK
13	1	V-315-SS	PIN, PIN LOCK, 303 STAINLESS, 1/4" & 3/8" VALVE
12	1	BBS5-1	SPRING - BUTTON BLEEDER, STAINLESS STEEL, 1/8" NPTF
11	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
10	1	PBS3-1PL	STUD - PALM, PINLOCK, POS. C, STAINLESS, 1/4" & 3/8" VALVE
9	1	PEC3-10PLL	END CAP, PALM, PIN LOCK, LEFT, STAINLESS STEEL, 1/4" & 3/8" VALVE
8	1	V-43	WASHER - SPRING CTR, 302/304 STAINLESS STEEL, 1/4" & 3/8" VALVES
7	1	SSH3-SS	SPOOL - STANDARD, 2 POS, CLSD CTR, STAINLESS, 1/4" & 3/8" VALVE
6	1	CS3-2	SPRING - RETURN, (HO & KO) 1/4" & 3/8" VALVES
5	1	SEC3-3	END CAP, VENTED, STAINLESS STEEL, 1/4" & 3/8" VALVES
4	8	V-500	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, STAINLESS
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-2-SS	BODY - STAINLESS STEEL, PLAIN, NO PILOTS, 1/4" SIDE PORT VALVE

SECTION A-A  
SCALE 1 : 1  
VIEW FROM 3 PORT SIDE

- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
  - 2) APPLY ANTI-SEIZE COMPOUND LIGHTLY TO THE FIRST 1/4" OF THE SCREW THREAD. APPLICATION SHOULD BE AROUND THE THREAD OF THE SCREW.
  - 3) LUBRICATE PINLOCK AND SPRING.
  - 4) NOT ALL PARTS ARE 316 STAINLESS, SOME ARE 18-8, 303 STAINLESS AND BRASS.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 5/10/2015	CHECKED: KWaite	DATE: 5/17/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/17/2015	
TITLE: 1/4" SIDE PORT, PALM, 2 POS, SPRING RTRN, PINLOCK C, STAINLESS		PART NO.: K02ESS		REV.: B

NO.	DATE	REVISION
B	8/19/2020	REPLACED CS-SS WITH SSH3-SS, ADDED V-43.
A	7/20/2016	CHANGED SPRING FROM CS3-5 TO WEAKER CS3-2.

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