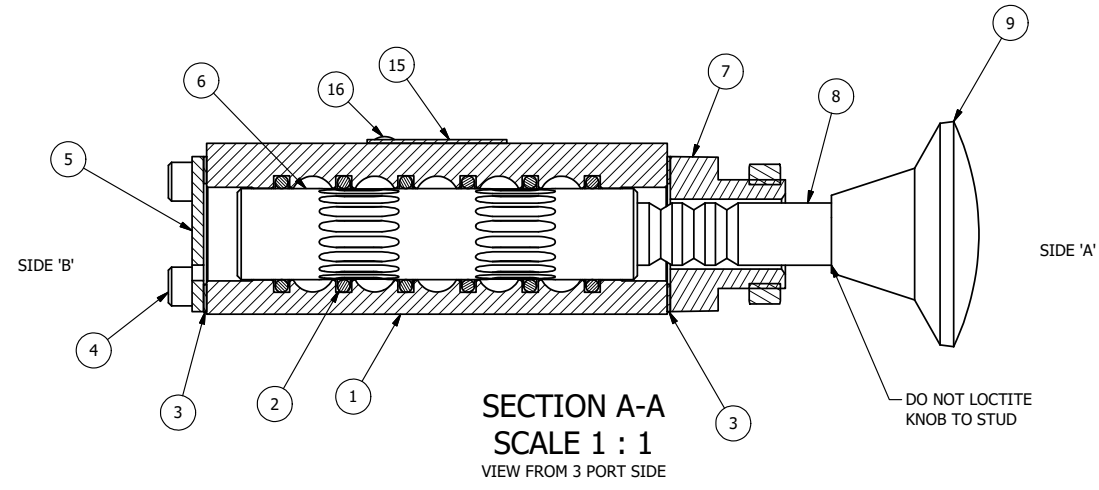


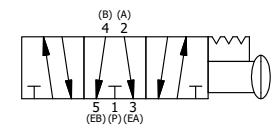
POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN, BOTH ENDS (SIDE 'A' SHOWN)

- NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) LUBRICATE DETENT BALL, SPRING AND STUD.



FLG	QTY	PART NO	DESCRIPTION
16	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
15	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
14	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
13	1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
12	1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
11	4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
10	1	V-501	NUT - PANEL MOUNT, YELLOW BRASS, 1/4" & 3/8" VALVE
9	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
8	1	PBS3-3	STUD - PALM, 3 POS. DETENT, 1/4" & 3/8" VALVE
7	1	PEC3-12	END CAP, PALM, PANEL MNT, DETENT, 303 STAINLESS STEEL, 1/4" & 3/8" VALVE
6	1	SSH3G	SPOOL - 'G', 3 POS, FLOAT CTR, 1/4" & 3/8" VALVE
5	1	SEC3	END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE
4	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RHuffstetter		DATE: 5/15/2015			CHECKED: KWaite
SCALE: 1:1		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 5/17/2015
TITLE: <b>1/4" SIDE PORT, PALM, 3 POS, DETENT, PULL RTRN, FLOAT CTR SPL, PANEL MNT</b>				PART NO.: <b>KD2GR</b>	REV.:



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\product\Valve Assembly\Palm\KD2GR.dwg