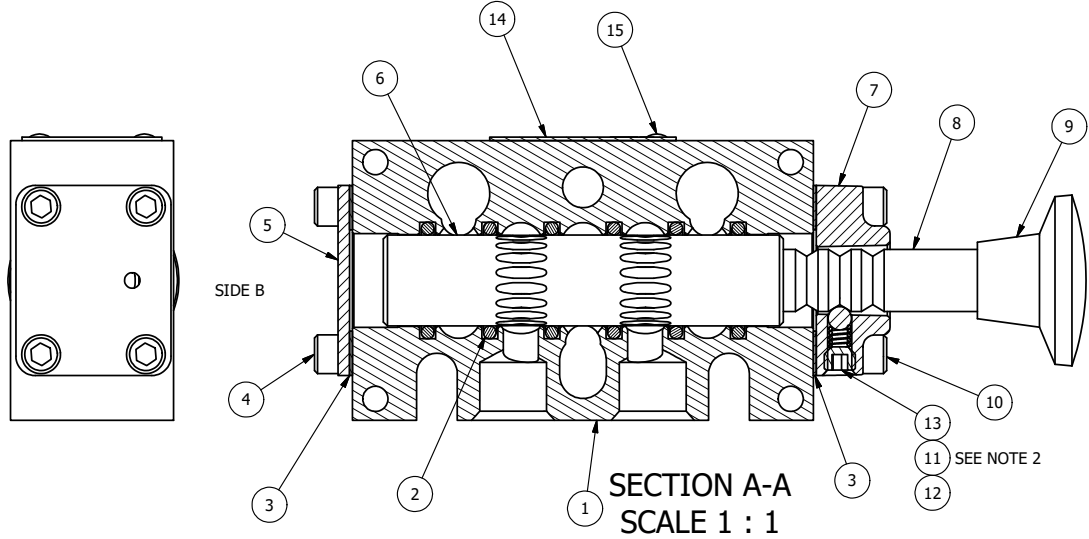


POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE IF PRESENT, BOTH SIDES (SIDE 'B' SHOWN)



SECTION A-A
SCALE 1 : 1

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) LUBRICATE DETENT BALL, SPRING AND STUD.

16	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
13	1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
12	1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
11	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
10	4	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
9	1	V-520	KNOB, BLACK (BRASS 5/16 -18 INSERT), 5/16-18 X 7/16 THREAD, 1-3/8 DIA X 7/8 HEIGHT
8	1	PBS3-3	STUD - PALM, 3 POS. DETENT, 1/4" & 3/8" VALVE
7	1	PEC3-3	END CAP, PALM, DETENT, 380 AL, 1/4" & 3/8" VALVE
6	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	SEC3	END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE
4	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B3-10E	FINISHED - SOLID BODY, UPPER PILOTS, 3/8" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RHuffstetter DATE: 3/7/2002 CHECKED: KWaite DATE: 9/29/2013
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 9/29/2013

TITLE: 3/8" STACK, PALM, 3 POS, DETENT, PULL RTRN, CLSD CTR SPL
PART NO.: BKD3
REV.: C

C	11/8/2013	CHANGED KNOB FROM V-71 TO V-520.
B	10/17/06	CHANGED GASKET FROM BG3 TO ECG3.
A	7/20/05	CHANGED GASKET FROM NEG3 TO BG3.
NO.	DATE	REVISION

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valve Assembly\Part\KV3\GIBK3.dwg