



POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN, BOTH ENDS (SIDE 'A' SHOWN)

MARK VALVE USING 1/8" LETTERS WHERE XX IS THE DATE CODE

SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) LUBRICATE PINLOCK AND SPRING.

FLG	QTY	PART NO	DESCRIPTION
10	1	V-175	KNOB, BLACK, (BRASS 10-32 INSERT), 3/4 DIA BALL, PIN LOCK
9	1	V-315-SS	PIN, PIN LOCK, 303 STAINLESS, 1/4" & 3/8" VALVE
8	1	BBSS-1	SPRING - BUTTON BLEEDER, STAINLESS STEEL, 1/8" NPTF
7	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
6	1	PEC3-10PLL	END CAP, PALM, PIN LOCK, LEFT, STAINLESS STEEL, 1/4" & 3/8" VALVE
5	1	AY-KA3E-SA	ASSY - PINLOCK A, RTRN TO POS A, PALM, 5/16-18 UNC, SS W/AL SPL, 1/4 & 3/8 VALVES
4	8	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	ZB3-2	BODY - BRASS, NO PILOTS, 3/8" SIDE PORT VALVE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<p>AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235</p>
DRAWN: RMckenna	DATE: 9/8/2016	CHECKED: KWaite	DATE: 9/8/2016	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/8/2016	
TITLE: 3/8" SIDE PORT, PALM, 2 POS, RVRS SPR RTRN, BRASS & STAINLESS, PINLOCK A			PART NO.: ZKA3E	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\product\Valves\Assembly\Palm\KAS\GZKA3E.dwg