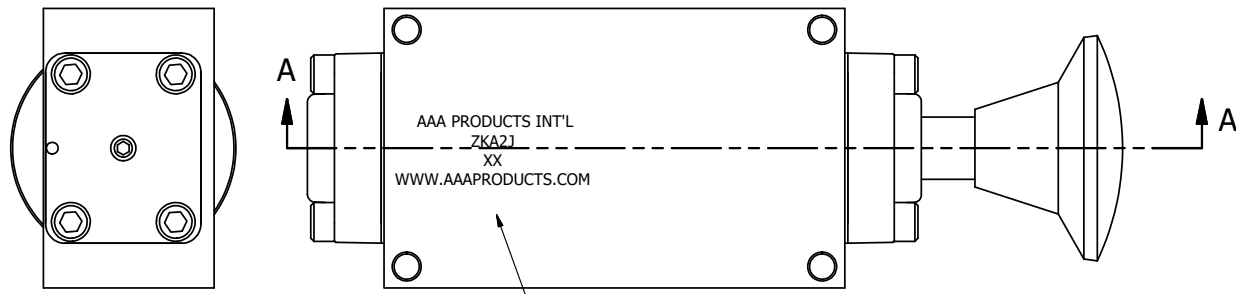
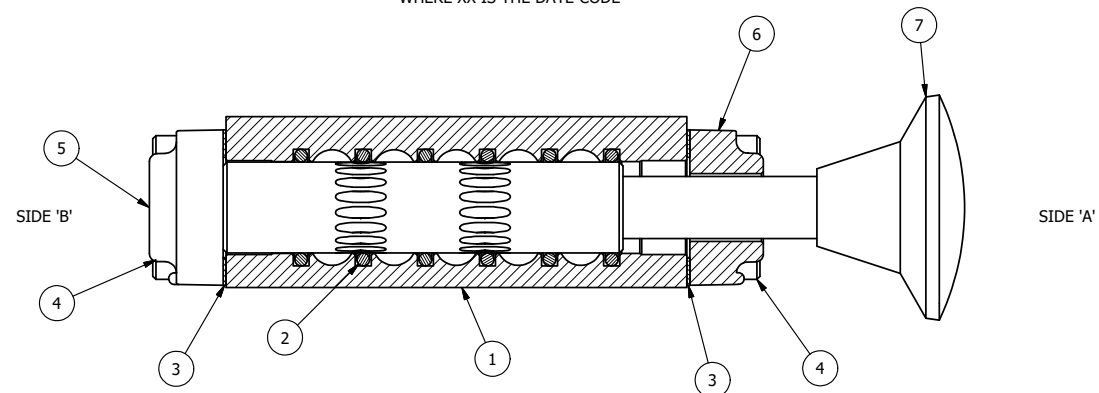


4 | 3 | 2 | 1



POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN, BOTH ENDS (SIDE 'A' SHOWN)

MARK VALVE USING 1/8" LETTERS WHERE XX IS THE DATE CODE

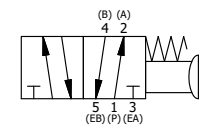


SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

FLG	QTY	PART NO	DESCRIPTION
7	1	V-543	KNOB, RED (BRASS 5/16-18 INSERT), PALM, 1 13/16 DIA, PUSH/PULL, 1/4" & 3/8" VALVES
6	1	PEC3-10	END CAP, PALM, STAINLESS STEEL, 1/4" & 3/8" VALVE
5	1	AY-KA3-SA	ASSY - NO DETENT, RTRN TO POS A, PALM STUD, 5/16-18 UNC, SS W/AL SPL, 1/4 & 3/8 VALVES
4	8	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	ZB2-2	BODY - BRASS, NO PILOTS, 1/4" SIDE PORT VALVE

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 9/9/2016	CHECKED: KWaite	DATE: 9/9/2016	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/9/2016	
TITLE: 1/4" SIDE PORT, PALM, 2 POS, RVRS SPR RTRN, BRASS & STAINLESS, RED KNOB			PART NO.: ZKA2J	REV.:



4 | 3 | 2 | 1

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product\Valves\Assembly\Palm\KAA\G\ZKA2J.dwg