

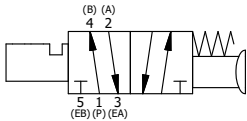
POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN, BOTH ENDS (SIDE 'A' SHOWN)

SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) LUBRICATE PINLOCK AND SPRING.

FLG	QTY	PART NO	DESCRIPTION
12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
10	1	V-175	KNOB, BLACK, (BRASS 10-32 INSERT), 3/4 DIA BALL, PIN LOCK
9	1	V-315-SS	PIN, PIN LOCK, 303 STAINLESS, 1/4" & 3/8" VALVE
8	1	BBS-1	SPRING - BUTTON BLEEDER, 1/8" NPTF
7	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
6	1	PEC3-2PLL	END CAP, PALM, PIN LOCK, LEFT, 380 AL, 1/4" & 3/8" VALVE
5	1	AY-KA3E	ASSY - PINLOCK A, RTRN TO POS A, PALM STUD, 5/16-18 UNC, 1/4" & 3/8" VALVES
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 9/8/2016	CHECKED: KWaite	DATE: 9/8/2016	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/8/2016	
TITLE: 1/4" SIDE PORT, PALM, 2 POS, RVRS SPR RTRN, PINLOCK A			PART NO.: KA2E	REV.:



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