



POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE IF PRESENT, BOTH SIDES (SIDE 'B' SHOWN)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

QTY	PART NO	DESCRIPTION	
12	3	V-110 O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK	
11	2	V-212 SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL	
10	1	AN-114 NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS	
9	4	V-162 SCREW, 10-24 X 5/8, SOCKET HEAD CAP	
8	1	V-542 PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP	
7	1	HL3-521B20 HAND LEVER WITH RED KNOB, BENT 20 DEG SIDEWAYS, 1/4" & 3/8" VALVES	
6	1	HE3-4 ENDCAP - HAND OPERATOR, 303 STAINLESS, 1/4" & 3/8" STACK VALVE	
5	1	AY-BHY3 ASSY - SPR CTR, CLSD CTR SPL, HAND/FOOT, 1/4" & 3/8" STACK VALVES	
4	4	V-38 SCREW, 10-24 X 3/4, SOCKET HEAD CAP	
3	2	ECG3 GASKET - END CAP, 1/4" & 3/8" VALVE	
2	6	V-39 O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES	
1	1	B3-10E FINISHED - SOLID BODY, UPPER PILOTS, 3/8" STACKING VALVE	
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°



DRAWN: RMckenna	DATE: 5/3/2023	CHECKED: KWaite	DATE: 5/3/2023
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/3/2023
TITLE: 3/8" STACK, LEVER, 2 POS, SPR CTR, CLSD CTR SPOOL, BENT LVR LFT, RED KNOB		PART NO.: BHY3BLJ	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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