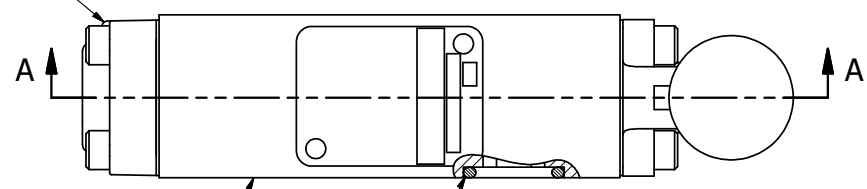


NIPPLE UP



O-RING SIDE

12

7

10

11

6

8

5

SIDE B

SIDE A

4

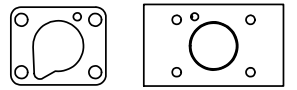
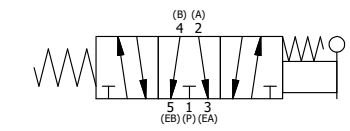
3

2

1

SECTION A-A  
SCALE 1 : 1

3



POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE IF PRESENT, BOTH SIDES (SIDE 'B' SHOWN)

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

| FLG | QTY | PART NO  | DESCRIPTION   |
|-----|-----|----------|---|
| 12  | 3   | V-110    | O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK |
| 11  | 2   | V-212    | SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL                              |
| 10  | 1   | AN-114   | NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS                                    |
| 9   | 4   | V-162    | SCREW, 10-24 X 5/8, SOCKET HEAD CAP   |
| 8   | 1   | V-542    | PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP                                |
| 7   | 1   | HL3-24   | HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE   |
| 6   | 1   | HE3-4    | ENDCAP - HAND OPERATOR, 303 STAINLESS, 1/4" & 3/8" STACK VALVE                          |
| 5   | 1   | AY-BHY3G | ASSY - SPR CTR, FLOAT CTR SPL, HAND/FOOT, 1/4" & 3/8" STACK VALVES                      |
| 4   | 4   | V-38     | SCREW, 10-24 X 3/4, SOCKET HEAD CAP   |
| 3   | 2   | ECG3     | GASKET - END CAP, 1/4" & 3/8" VALVE   |
| 2   | 6   | V-39     | O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES   |
| 1   | 1   | B2-10E   | FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE                                |

LIMITS ON DIMENSIONS  
UNLESS OTHERWISE SPECIFIED  
2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 4/30/2015  
SCALE: 1 : 1 SHEET: 1 OF 1

CHECKED: KWaite DATE: 5/29/2015  
RELEASED: HWomack DATE: 5/29/2015

TITLE:  
1/4" STACK, LEVER, 3 POS,  
SPR CTR, LVR SHFT, FLOAT CTR SPL

PART NO.:  
BHY2G  
REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT