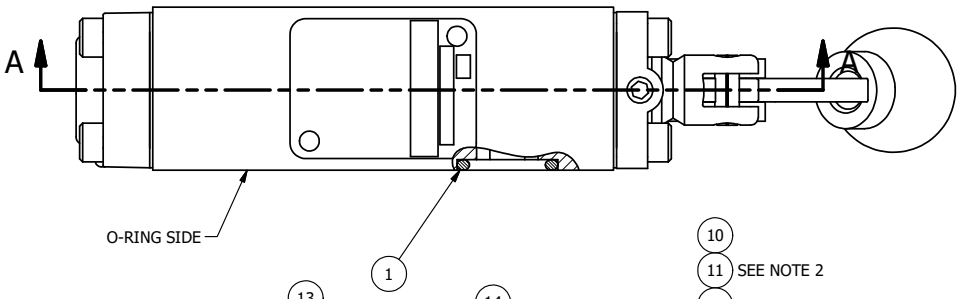
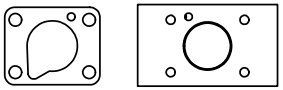
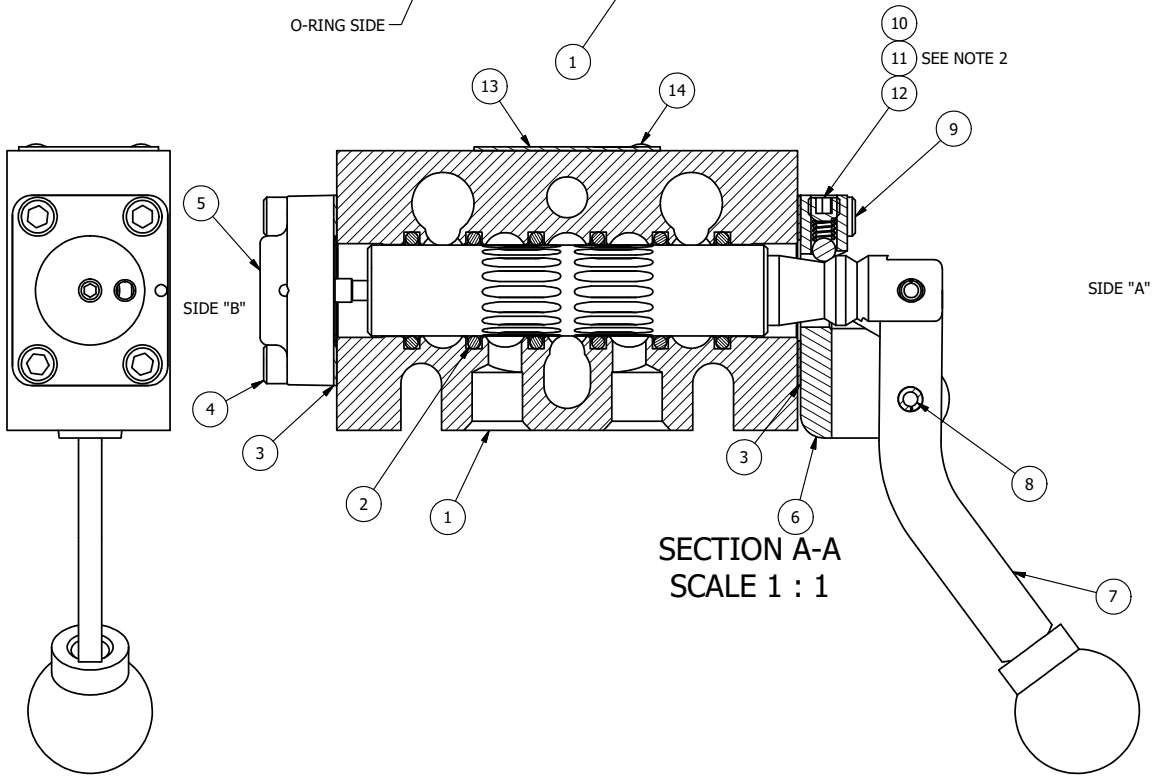




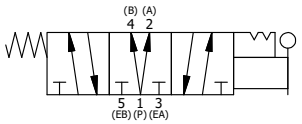
POSITION GASKET ON END OF VALVE
TO SEAL PILOT HOLE IF PRESENT,
BOTH SIDES (SIDE 'B' SHOWN)



SECTION A-A
SCALE 1 : 1

FLG	QTY	PART NO	DESCRIPTION
15	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
12	1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
11	1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
10	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
9	4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
8	1	V-542	PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP
7	1	HL3-24C	CURVED HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE
6	1	HE3-4D	ENDCAP - HAND, DETENT, 303 STAINLESS, 1/4" & 3/8" STACK VALVE
5	1	AY-HX3D	ASSY - DETENT A, SPR CTR FROM C, REGEN CTR SPL, LEVER OR TREADLE, 1/4" & 3/8" VALVES
4	4	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) LUBRICATE DETENT BALL, SPRING AND CLEVIS.



LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2'	**AAA PRODUCTS INTERNATIONAL** 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMcKenna	DATE: 2/9/2025	CHECKED: KWaite DATE: 2/9/2025
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack DATE: 2/9/2025
TITLE: 1/4" STACK, LEVER, 3 POS, DTNT A, REGEN SPR CTR FRM C, CRVD LVR, 180D LVR	PART NO.: BHX2DCT	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product\Valves\Assembly\Level1\HX\dwg\BHX2DCT.dw