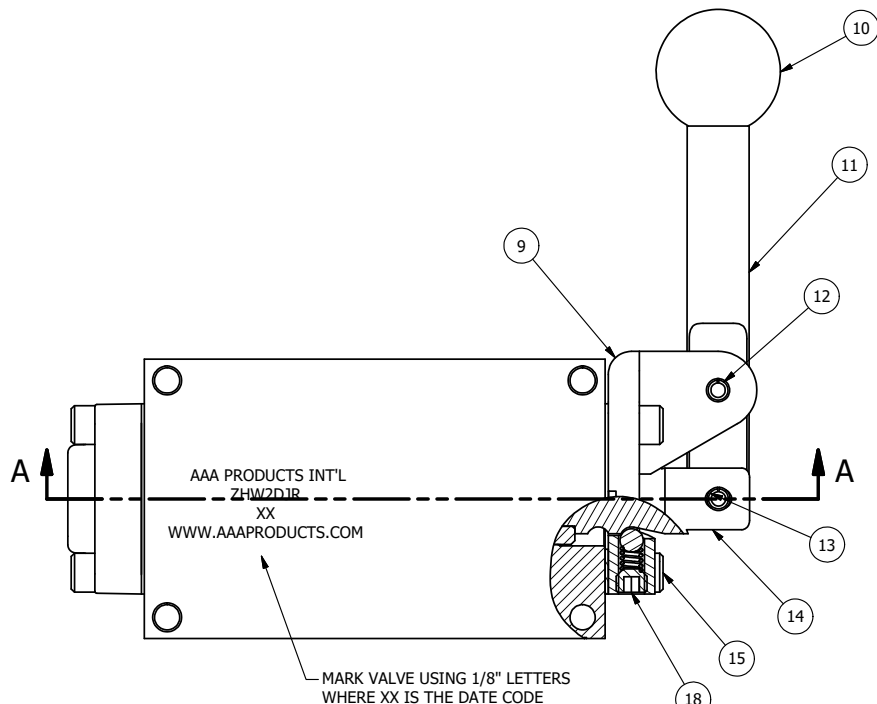


4

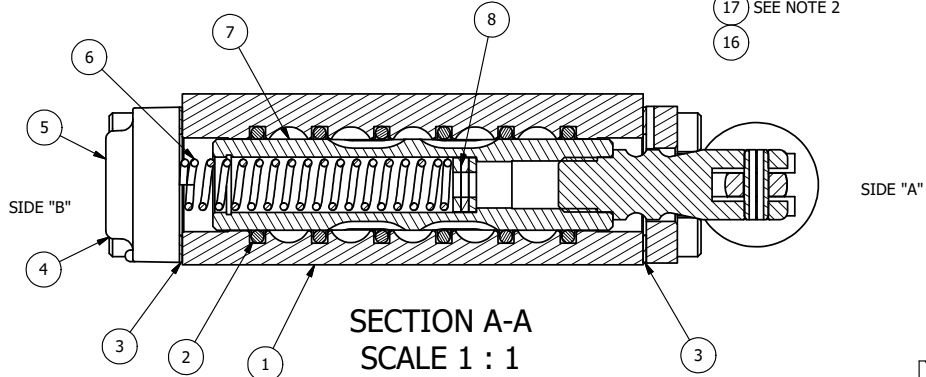
3

2

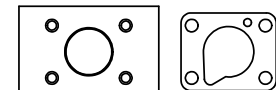
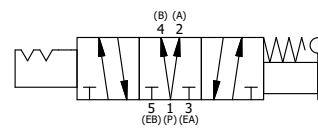
1



MARK VALVE USING 1/8" LETTERS
WHERE XX IS THE DATE CODE



SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE




POSITION GASKET ON END OF VALVE SO
MOUNTING HOLES ALIGN
BOTH ENDS (SIDE 'A' SHOWN)

NOTES:

- 1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.
- 2) LUBRICATE DETENT BALL, SPRING AND CLEVIS.

18	1	V-21-SS	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT, 18-8 SS
17	1	DS3-1	SPRING, DETENT, STAINLESS, 1/4" & 3/8" VALVE. LEE SPRING # LC 0298 0 S.
16	1	V-14-SS	BALL, 440C STAINLESS STEEL, 3/16 DIA. FOR DETENT
15	4	V-162-SS	SCREW, 10-24 X 5/8, SOCKET HEAD CAP, STAINLESS STEEL
14	1	HC3-189	CLEVIS - HAND, STAINLESS, 189VY ACTION, 1/4" & 3/8" VALVE
13	1	V-48-SS	PIN, ROLL 3/16 X 9/16 18-8 STAINLESS
12	1	V-542-SS	PIN, ROLL 3/16 X 1/2 NON-MAGNETIC STAINLESS STEEL FOR HE3-4 END CAP
11	1	HL3-SS	HAND LEVER, 303 STAINLESS STEEL, 1/4" & 3/8" VALVE
10	1	V-521	KNOB, RED (BRASS 3/8-16 INSERT), 1" DIA BALL, 1/4" & 3/8" VALVE
9	1	HE3-4D	ENDCAP - HAND, DETENT, 303 STAINLESS, 1/4" & 3/8" STACK VALVE
8	3	V-43	WASHER - SPRING CTR, 302/304 STAINLESS STEEL, 1/4" & 3/8" VALVES
7	1	SSH3D	SPOOL - 'D', 3 POS, REGEN CTR, 1/4" & 3/8" VALVE
6	1	CS3-1	SPRING - CENTERING, 1/4" & 3/8" VALVES
5	1	SEC3-3	END CAP, VENTED, STAINLESS STEEL, 1/4" & 3/8" VALVES
4	4	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	ZB2-2	BODY - BRASS, NO PILOTS, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 2/2/2025		CHECKED: KWalte	
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	
TITLE: 1/4" SIDE PORT, LEVER, 3 POS, DTNT C, REGEN SPR CTR FRM A, RED KNOB, 90D LVR, BR & SS				PART NO.: ZHW2DJR	
				REV.:	

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