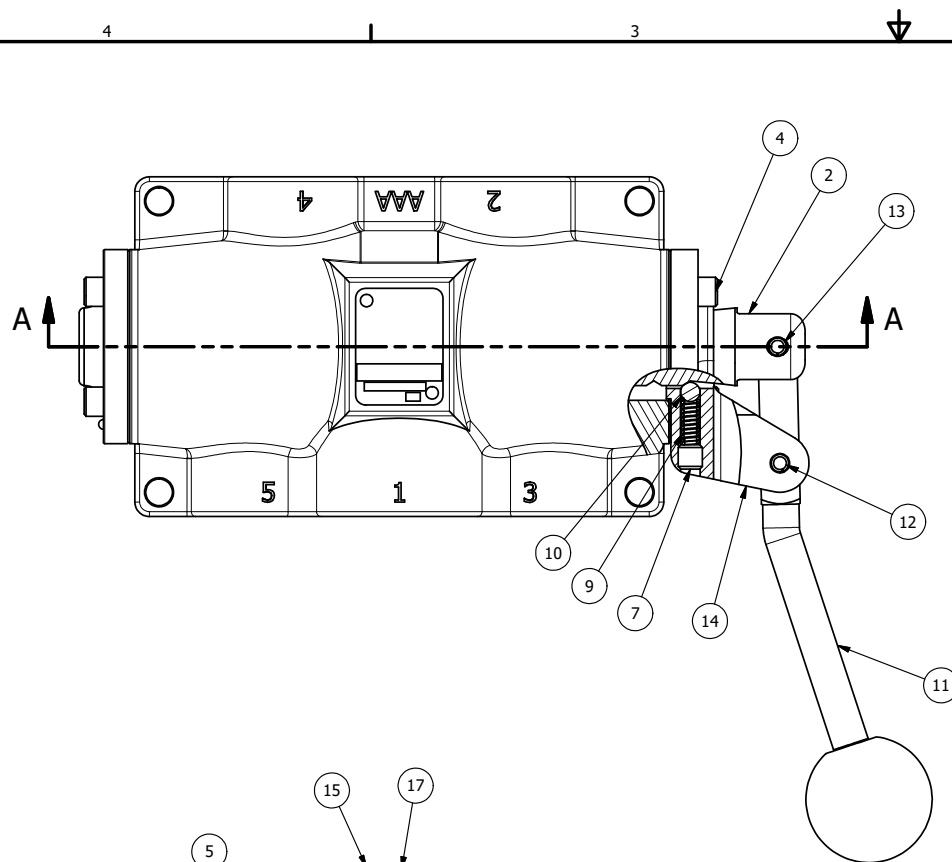


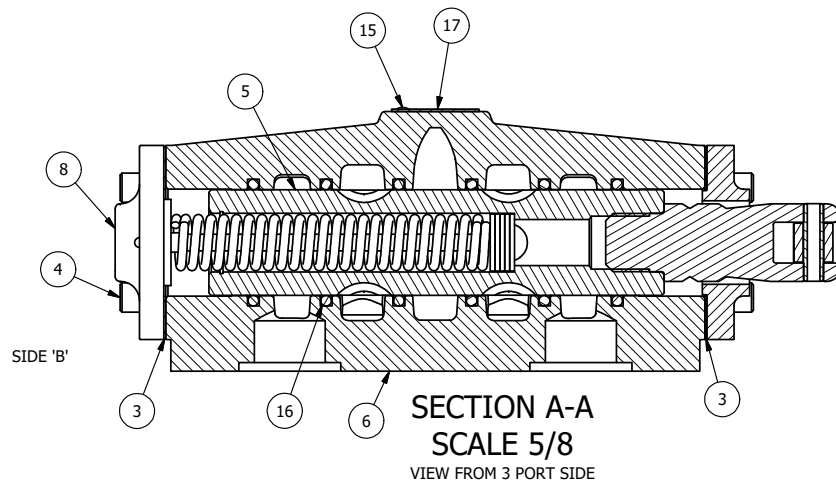
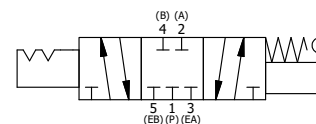
POSITION GASKET ON END OF VALVE SO
GASKET COVERS PILOT HOLE
BOTH SIDES (SIDE 'A' SHOWN)

NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) LUBRICATE SPRINGS, AND DETENT BALL.

17	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
16	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	FE8-3	END CAP, HAND & FOOT, DETENT, STEEL, NICKEL PLT, 3/4" & 1" VALVES
13	1	V-51-SS	PIN, ROLL 1/4 X 1 FOR 3/4" & 1" HAND FOOT & CAM VALVES, STAINLESS STEEL
12	1	V-70	PIN, ROLL 1/4 X 1 1/8 FOR 3/4" & 1" HAND AND FOOT VALVES
11	1	HL8-9C	CURVED HAND LEVER WITH KNOB, 3/4" & 1" VALVE
10	1	V-4	BALL, CHROME STEEL 1/4 DIA. FOR DETENT
9	1	DS48	SPRING - DETENT, 1/2", 3/4" & 1" VALVE
8	1	AY-HW8	ASSY - SPR CTR FROM A, 189VY ACTION, 3/4" & 1" VALVE
7	1	V-8	SCREW, 5/16-18 X 5/16, SOCKET SET, CUP POINT
6	1	BP8-1	BODY, 1" SUBPLATE, UPPER PILOTS, ANODIZED
5	1	SSH8	SPOOL - STANDARD, 3 POS, CLSD CTR, 3/4" & 1" VALVE
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	1	SC8-332VY	CLEVIS - 332VY, 189VY ACTION, 3/4" & 1" VALVE
1	1	SPK-8	KIT - SUBPLATE MOUNT, 1" SUBPLATE VALVES
FLG	QTY	PART NO	DESCRIPTION

SIDE 'A'



LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL $\pm .01$ 3-PL DECIMAL $\pm .005$ FRACTIONAL $\pm 1/64$ ANGULAR $\pm 1/2^\circ$		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna	DATE: 3/16/2025	CHECKED: KWalte	DATE: 3/16/2025		
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/16/2025		
TITLE: 1" SUBPLATE, LEVER, 3 POS, DETENT C, SPR CTR FROM A, CLSD CTR SPL, CRVD LVR, 270D LVR				PART NO.: HW8PCRT	REV.: P:\Engineering\Product Valves Assembly\lever\HW8PCRT.dwg

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