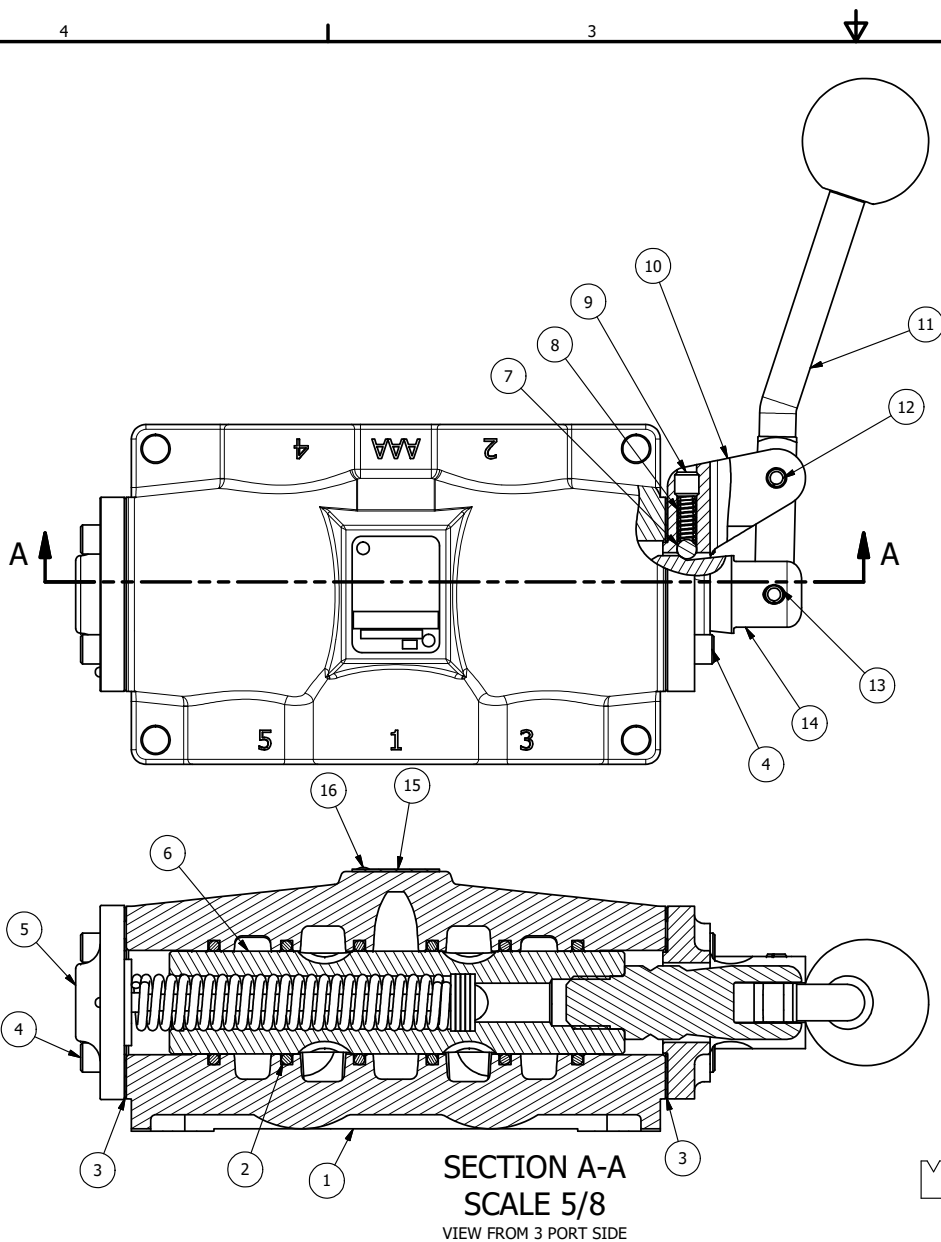


POSITION GASKET ON END OF VALVE SO  
GASKET COVERS PILOT HOLE  
BOTH SIDES (SIDE 'A' SHOWN)

#### NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) LUBRICATE SPRINGS, AND DETENT BALL.

|     |     |           |                                                                              |
|-----|-----|-----------|------------------------------------------------------------------------------|
| 16  | 2   | V-212     | SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL                   |
| 15  | 1   | AN-114    | NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS                         |
| 14  | 1   | SC8-332VY | CLEVIS - 332VY, 189VY ACTION, 3/4" & 1" VALVE                                |
| 13  | 1   | V-51-SS   | PIN, ROLL 1/4 X 1 FOR 3/4 & 1" HAND FOOT & CAM VALVES, STAINLESS STEEL       |
| 12  | 1   | V-70      | PIN, ROLL 1/4 X 1 1/8 FOR 3/4 & 1" HAND AND FOOT VALVES                      |
| 11  | 1   | HL8-9C    | CURVED HAND LEVER WITH KNOB, 3/4" & 1" VALVE                                 |
| 10  | 1   | FE8-3     | END CAP, HAND & FOOT, DETENT, STEEL, NICKEL PLT, 3/4" & 1" VALVES            |
| 9   | 1   | V-8       | SCREW, 5/16-18 X 5/16, SOCKET SET, CUP POINT                                 |
| 8   | 1   | DS48      | SPRING - DETENT, 1/2", 3/4" & 1" VALVE                                       |
| 7   | 1   | V-4       | BALL, CHROME STEEL 1/4 DIA. FOR DETENT                                       |
| 6   | 1   | SSH8      | SPOOL - STANDARD, 3 POS, CLSD CTR, 3/4" & 1" VALVE                           |
| 5   | 1   | AY-HW8    | ASSY - SPR CTR FROM A, 189VY ACTION, 3/4" & 1" VALVE                         |
| 4   | 8   | V-46      | SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP                                         |
| 3   | 2   | ECG48     | GASKET - END CAP, 1/2", 3/4" & 1" VALVE                                      |
| 2   | 6   | V-30      | O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES |
| 1   | 1   | B6-1      | BODY, 3/4" SIDE PORT, UPPER PILOTS, ANODIZED                                 |
| FLG | QTY | PART NO   | DESCRIPTION                                                                  |

|                                                                                                         |                 |                                                                                                       |                 |                                                                                |                                                                |
|---------------------------------------------------------------------------------------------------------|-----------------|-------------------------------------------------------------------------------------------------------|-----------------|--------------------------------------------------------------------------------|----------------------------------------------------------------|
| LIMITS ON DIMENSIONS<br>UNLESS<br>OTHERWISE SPECIFIED                                                   |                 | 2-PL DECIMAL $\pm .01$<br>3-PL DECIMAL $\pm .005$<br>FRACTIONAL $\pm 1/64$<br>ANGULAR $\pm 1/2^\circ$ |                 | <b>AAA PRODUCTS INTERNATIONAL</b><br>7114 Harry Hines Blvd<br>Dallas, TX 75235 |                                                                |
| DRAWN: RMckenna                                                                                         | DATE: 3/16/2025 | CHECKED: KWaitte                                                                                      | DATE: 3/16/2025 |                                                                                |                                                                |
| SCALE: 3/4                                                                                              | SHEET: 1 OF 1   | RELEASED: HWomack                                                                                     | DATE: 3/16/2025 |                                                                                |                                                                |
| TITLE:<br>3/4" SIDE PORT, LEVER, 3 POS,<br>DETENT C, SPR CTR FROM A,<br>CLSD CTR SPL, CRVD LVR, 90D LVR |                 |                                                                                                       |                 | PART NO.:<br>HW6CR                                                             | REV.:<br>P:\Engineering\Products\Valves Assembly\HW6\HW6CR.dwg |

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