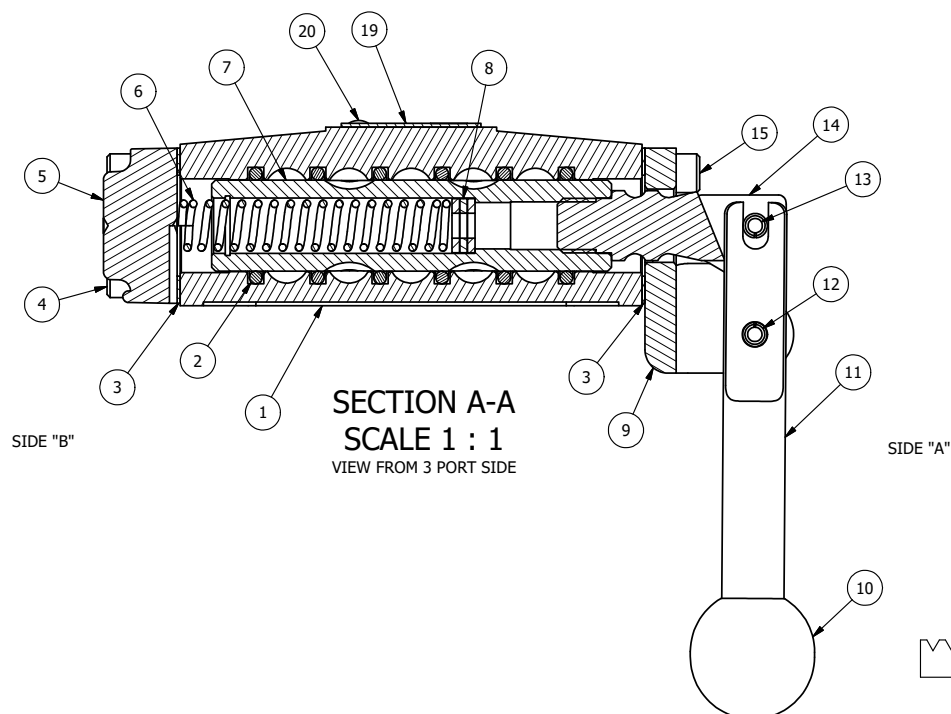



POSITION GASKET ON END OF VALVE SO
MOUNTING HOLES ALIGN
BOTH ENDS (SIDE 'A' SHOWN)

NOTES:

- 1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.
- 2) LUBRICATE DETENT BALL, SPRING AND CLEVIS.
- 3) APPLY ANTI-SEIZE COMPOUND LIGHTLY TO THE FIRST 1/4" OF THE SCREW THREAD. APPLICATION SHOULD BE AROUND THE THREAD OF THE SCREW.



20	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
19	1	AN-106	NAMEPLATE, BLANK, STAINLESS STEEL
18	2	V-21-SS	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT, 18-8 SS
17	2	DS3-1	SPRING, DETENT, STAINLESS, 1/4" & 3/8" VALVE. LEE SPRING # LC 029B 0 S.
16	2	V-14-SS	BALL, 440C STAINLESS STEEL, 3/16 DIA. FOR DETENT
15	4	V-162-SS	SCREW, 10-24 X 5/8, SOCKET HEAD CAP, STAINLESS STEEL
14	1	HC3-189	CLEVIS - HAND, STAINLESS, 189VY ACTION, 1/4" & 3/8" VALVE
13	1	V-48-SS	PIN, ROLL 3/16 X 9/16 18-8 STAINLESS
12	1	V-508-SS	PIN, ROLL 3/16 X 5/8", 18-8 SS
11	1	HL3-SS	HAND LEVER, 303 STAINLESS STEEL, 1/4" & 3/8" VALVE
10	1	V-580	KNOB, BLACK (BRASS 3/8-16 INSERT), 1" DIA BALL
9	1	HE3-5DD	END CAP, LEVER, DOUBLE DETENT, 303 STAINLESS STEEL, 1/4" & 3/8" VALVE
8	3	V-43	WASHER - SPRING CTR, 302/304 STAINLESS STEEL, 1/4" & 3/8" VALVES
7	1	SSH3-SS	SPOOL - STANDARD, 2 POS, CLSD CTR, STAINLESS, 1/4" & 3/8" VALVE
6	1	CS3-1	SPRING - CENTERING, 1/4" & 3/8" VALVES
5	1	SEC3-3	END CAP, VENTED, STAINLESS STEEL, 1/4" & 3/8" VALVES
4	4	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-2-SS	BODY - STAINLESS STEEL, PLAIN, NO PILOTS, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ±.01 3-PL DECIMAL ±.005 FRACTIONAL ±1/64 ANGULAR ±1/2°		 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMcKenna		DATE: 4/3/2023		CHECKED: KWalte	
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	
TITLE: 1/4" SIDE PORT, LEVER, 3 POS, DTNT C, CLSD SPR CTR FRM A, 180D LVR. STAINLESS				PART NO.: HW2TSS	
				REV.:	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product Valves Assembly\Lever HW2TSS.dwg