



POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN BOTH ENDS (SIDE 'A' SHOWN)

NOTES:
 1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.
 2) LUBRICATE DETENT BALL, SPRING AND CLEVIS.

QTY	PART NO	DESCRIPTION	
2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL	
1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS	
1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT	
1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE	
1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT	
4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP	
1	HC3-189	CLEVIS - HAND, STAINLESS, 189VY ACTION, 1/4" & 3/8" VALVE	
1	V-48	PIN, ROLL 3/16 X 9/16, STEEL, ZINC PLATED	
1	V-542	PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP	
1	HL3-521C	CURVED HAND LEVER WITH RED KNOB, 1/4" & 3/8" VALVE	
1	HE3-4D	ENDCAP - HAND, DETENT, 303 STAINLESS, 1/4" & 3/8" STACK VALVE	
3	V-43	WASHER - SPRING CTR, 302/304 STAINLESS STEEL, 1/4" & 3/8" VALVES	
1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE	
1	CS3-1	SPRING - CENTERING, 1/4" & 3/8" VALVES	
1	SEC3	END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE	
4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP	
2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE	
6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES	
1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE	
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
 SCALE 1 : 1
 VIEW FROM 3 PORT SIDE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 1/27/2025	CHECKED: KWaite	DATE: 1/27/2025	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 1/27/2025	
TITLE: 1/4" SIDE PORT, LEVER, 3 POS, SPR CLSD CTR FRM A, DTNT C, CRVD LVR, RED KNOB, 90D LVR			PART NO.: HW2CJR	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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