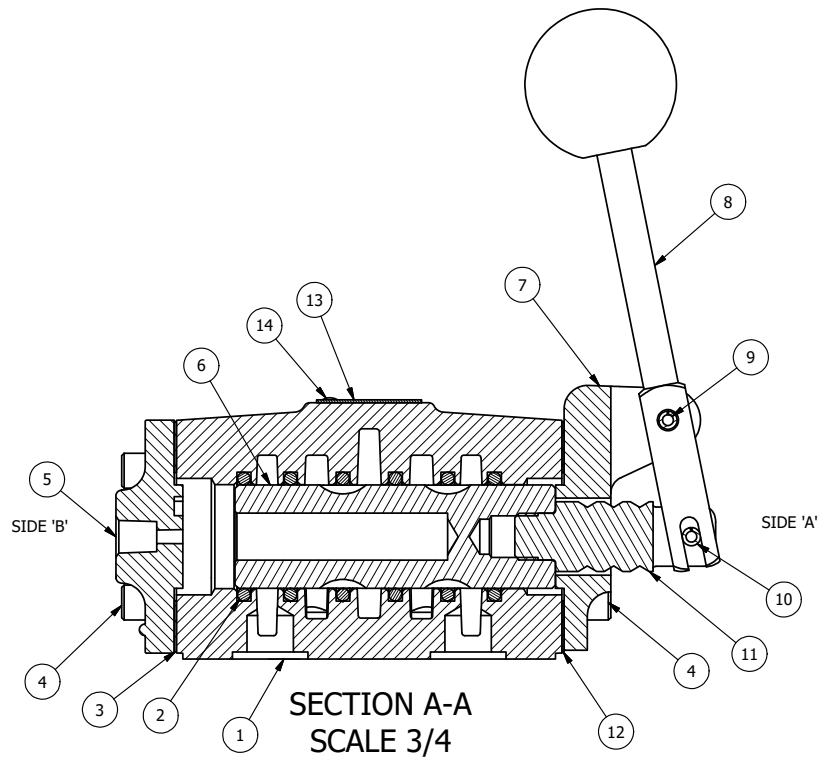


POSITION ECG48-1 GASKET ON END OF VALVE SO GASKET COVERS UPPER PILOT HOLE AND OPENS LOWER PILOT TO VALVE, SIDE 'B' ONLY

POSITION ECG48 GASKET ON END OF VALVE SO GASKET COVERS ALL PILOT HOLES, SIDE 'A' ONLY

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.



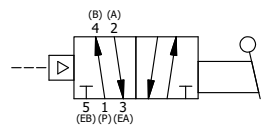
15	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
12	1	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
11	1	SC4-3	CLEVIS - 3 POS. DETENT, 1/2" VALVE
10	1	V-7	PIN, ROLL 3/16 X 11/16, STEEL, FOR 1/4 THRU 1/2" HAND,FT & CAM V
9	1	V-10	PIN, ROLL 3/16 X 7/8, STEEL
8	1	HL4-9	HAND LEVER ASSEMBLY, 1/2" VALVE
7	1	FE4-1	END CAP - HAND & FOOT, 380 AL, 1/2" VALVE
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	1	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-4	BODY, 1/2" SUBPLATE, LOWER & UPPER PILOT
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 5/3/2011 CHECKED: KWaite DATE: 9/29/2014
SCALE: 3/4 SHEET: 1 OF 1 RELEASED: HWomack DATE: 9/29/2014

TITLE: 1/2" SUBPLATE, LEVER, 2 POS, FRICTION POS, PILOT RTRN	PART NO.: HR4P	REV.:
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THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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