

4

3

2

1

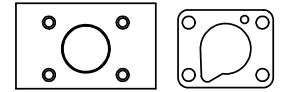
A

A

SIDE "B"

SIDE "A"

SECTION A-A  
SCALE 1 : 1  
VIEW FROM 3 PORT SIDE



POSITION GASKET ON END OF VALVE SO  
MOUNTING HOLES ALIGN  
BOTH ENDS (SIDE 'A' SHOWN)

NOTES:

1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.

14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
12	4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
11	1	HC3	CLEVIS - NO DETENTS, 1/4" & 3/8" VALVE
10	1	V-48	PIN, ROLL 3/16 X 9/16, STEEL, ZINC PLATED
9	1	V-542	PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP
8	1	HL3-521	HAND LEVER WITH RED KNOB, 1/4" & 3/8" VALVE
7	1	HE3-4	ENDCAP - HAND OPERATOR, 303 STAINLESS, 1/4" & 3/8" STACK VALVE
6	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	SEC3	END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE
4	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
UNLESS  
OTHERWISE SPECIFIED

2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 5/26/2022

CHECKED: KWaite

DATE: 5/26/2022

SCALE: 1 : 1

SHEET: 1 OF 1

RELEASED: HWomack

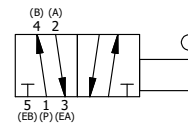
DATE: 5/26/2022

TITLE:  
1/4" SIDE PORT, LEVER, 2 POS,  
FRICTION POS, LEVER RTRN,  
RED KNOB, 270D LEVER

PART NO.:

HE2JRT

REV.:



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