



POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE IF PRESENT, BOTH SIDES (SIDE 'B' SHOWN)

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

|     |     |            |   |
|-----|-----|------------|---|
| 15  | 3   | V-110      | O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK |
| 14  | 2   | V-212      | SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL                              |
| 13  | 1   | AN-115     | NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES                                     |
| 12  | 4   | V-162      | SCREW, 10-24 X 5/8, SOCKET HEAD CAP   |
| 11  | 1   | BHC3       | CLEVIS - NO DETENTS, 1/4" & 3/8" STACKING VALVE   |
| 10  | 1   | V-48       | PIN, ROLL 3/16 X 9/16, STEEL, ZINC PLATED   |
| 9   | 1   | V-542      | PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP                                |
| 8   | 1   | HL3-521B20 | HAND LEVER WITH RED KNOB, BENT 20 DEG SIDEWAYS, 1/4" & 3/8" VALVES                      |
| 7   | 1   | HE3-4      | ENDCAP - HAND OPERATOR, 303 STAINLESS, 1/4" & 3/8" STACK VALVE                          |
| 6   | 1   | S3         | SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE                                    |
| 5   | 1   | SEC3       | END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE   |
| 4   | 4   | V-37       | SCREW, 10-24 X 1/2, SOCKET HEAD CAP   |
| 3   | 2   | ECG3       | GASKET - END CAP, 1/4" & 3/8" VALVE   |
| 2   | 6   | V-39       | O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES   |
| 1   | 1   | B3-10E     | FINISHED - SOLID BODY, UPPER PILOTS, 3/8" STACKING VALVE                                |
| FLG | QTY | PART NO    | DESCRIPTION   |

LIMITS ON DIMENSIONS  
UNLESS OTHERWISE SPECIFIED  
2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 5/25/2022 CHECKED: KWaite DATE: 5/25/2022  
SCALE: 1:1 SHEET: 1 OF 1 RELEASED: HWormack DATE: 5/25/2022

|  |                             |       |
|--|-----------------------------|-------|
| TITLE:<br><b>3/8" STACK, LEVER, 2 POS, FRICTION POS, LEVER RTRN. LVR BENT RGHT, RED KNOB</b> | PART NO.:<br><b>BHE3BRJ</b> | REV.: |
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THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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