



POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE IF PRESENT, BOTH SIDES (SIDE 'B' SHOWN)

FLG	QTY	PART NO	DESCRIPTION
15	3	V-110	O-RING, 5/8 X 13/16 X 3/32 BUNA 70 D. FOR 1/4 SLEEVE VALVES & STACKING MANIFOLD
14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
13	1	AN-115	BLANK NAMEPLATE FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES.
12	4	V-162	SCREW, 10-24 X 5/8 SHCS CAP R2H VALVE & JIFFY WIPER
11	1	BHC3	CLEVIS - NO DETENTS, 1/4" & 3/8" STACKING VALVE
10	1	V-48	PIN, ROLL 3/16 X 9/16 ZINC PLATED STEEL FOR 1/4 HAND & FOOT CLEVIS
9	1	V-542	PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP
8	1	HL3-24	HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE
7	1	HE3-4	ENDCAP - HAND OPERATOR, 303 STAINLESS, 1/4" & 3/8" STACK VALVE
6	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	SEC3	END CAP, STEEL, ZINC PLT, 1/4" & 3/8" VALVE
4	4	V-37	SCREW, 10-24 X 1/2 SHCS, FOR 1/8" STEEL END CAPS
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE

SECTION A-A
SCALE 1 : 1

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RHuffstetter	DATE: 3/7/2002	CHECKED: KWaite	DATE: 9/29/2013	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/29/2013	
TITLE: 1/4" STACK, LEVER, 2 POS, FRICTION POS, LEVER RTRN		PART NO.: BHE2	REV.: B	

NO.	DATE	REVISION
B	10/17/06	CHANGED GASKET FROM BG3 TO ECG3.
A	7/20/05	CHANGED GASKET FROM NEG3 TO BG3.

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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