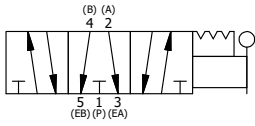


POSITION GASKET TO SEAL PILOT HOLE BOTH SIDES. (SIDE 'A' SHOWN)

NOTES:  
 1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.  
 2) LUBRICATE DETENT BALL, SPRING AND CLEVIS.

20	1	NSPK-2	KIT - SUBPLATE MOUNTING, NAMUR VALVES
19	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
18	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
17	1	V-548	O-RING, BUNA-N, 70 DURO, 6MM X 1MM, NAMUR PLUG
16	1	V-547	PLUG, 360 HALF HARD BRASS, NAMUR VALVE
15	1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
14	1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
13	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
12	4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
11	1	BHC3-3	CLEVIS - TRIPLE DETENT, 1/4" & 3/8" STACKING VALVE
10	1	V-48	PIN, ROLL 3/16 X 9/16, STEEL, ZINC PLATED
9	1	V-542	PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP
8	1	HL3-521B20	HAND LEVER WITH RED KNOB, BENT 20 DEG SIDEWAYS, 1/4" & 3/8" VALVES
7	1	HE3-4D	ENDCAP - HAND, DETENT, 303 STAINLESS, 1/4" & 3/8" STACK VALVE
6	1	SSH3G	SPOOL - 'G', 3 POS, FLOAT CTR, 1/4" & 3/8" VALVE
5	1	SEC3	END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE
4	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-11E-W	NAMUR INTERFACE, WITH 3/2 CONVERSION, 1/4" VALVE
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A  
 SCALE 1 : 1  
 VIEW FROM 3 PORT SIDE



LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 12/28/2022	CHECKED: KWaite	DATE: 12/28/2022	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 12/28/2022	
TITLE: 1/4" NAMUR, LEVER, 3 POS, DETENT, LEVER SHFT, FLOAT CTR SPL, BNT LVR LFT, RED KNOB, 90D LVR			PART NO.: NHD2GBLJR	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Products\Valves\Assembly\Level HD\3A\NHD2GBLJR.dwg