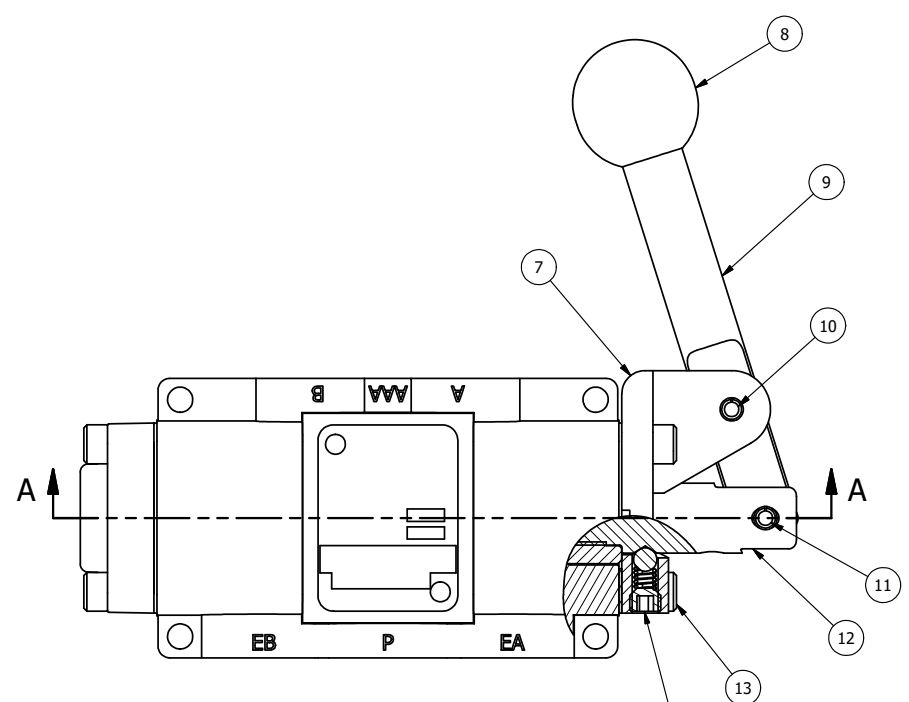


4 | 3 | 2 | 1

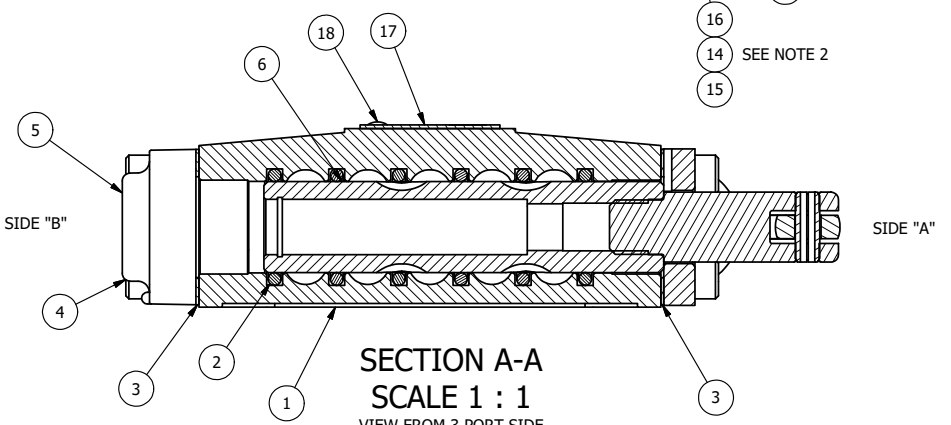


POSITION GASKET ON END OF VALVE SO  
MOUNTING HOLES ALIGN  
BOTH ENDS (SIDE 'A' SHOWN)

NOTES:  
1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.  
2) LUBRICATE DETENT BALL, SPRING AND CLEVIS.



SEE NOTE 2



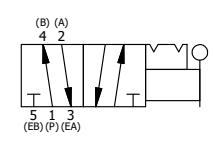
SECTION A-A  
SCALE 1 : 1  
VIEW FROM 3 PORT SIDE

18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-106	NAMEPLATE, BLANK, STAINLESS STEEL
16	1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
15	1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
14	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
13	4	V-162-SS	SCREW, 10-24 X 5/8, SOCKET HEAD CAP, STAINLESS STEEL
12	1	BHC3-2	CLEVIS - A & C POS. DETENT, STAINLESS, 1/4" & 3/8" STACKING VALVE
11	1	V-48-SS	PIN, ROLL 3/16 X 9/16 18-8 STAINLESS
10	1	V-542	PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP
9	1	HL3-SS	HAND LEVER, 303 STAINLESS STEEL, 1/4" & 3/8" VALVE
8	1	V-580	KNOB, BLACK (BRASS 3/8-16 INSERT), 1" DIA BALL
7	1	HE3-4D	ENDCAP - HAND, DETENT, 303 STAINLESS, 1/4" & 3/8" STACK VALVE
6	1	SSH3-SS	SPOOL - STANDARD, 2 POS, CLSD CTR, STAINLESS, 1/4" & 3/8" VALVE
5	1	SEC3-3	END CAP, VENTED, STAINLESS STEEL, 1/4" & 3/8" VALVES
4	4	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-2-SS	BODY - STAINLESS STEEL, PLAIN, NO PILOTS, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
UNLESS OTHERWISE SPECIFIED  
2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°



DRAWN: RMckenna	DATE: 12/29/2022	CHECKED: KWaite	DATE: 12/29/2022
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 12/29/2022
TITLE: 1/4" SIDE PORT, LEVER, 2 POS, DETENT, LVR RTRN, 90D LVR, STAINLESS		PART NO.: HD2QRSS	REV.:



4 | 3 | 2 | 1

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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