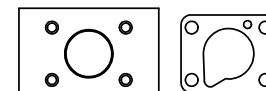
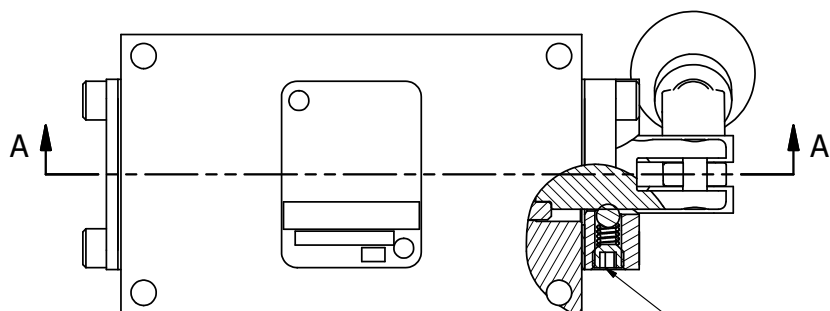


4

3

2

1

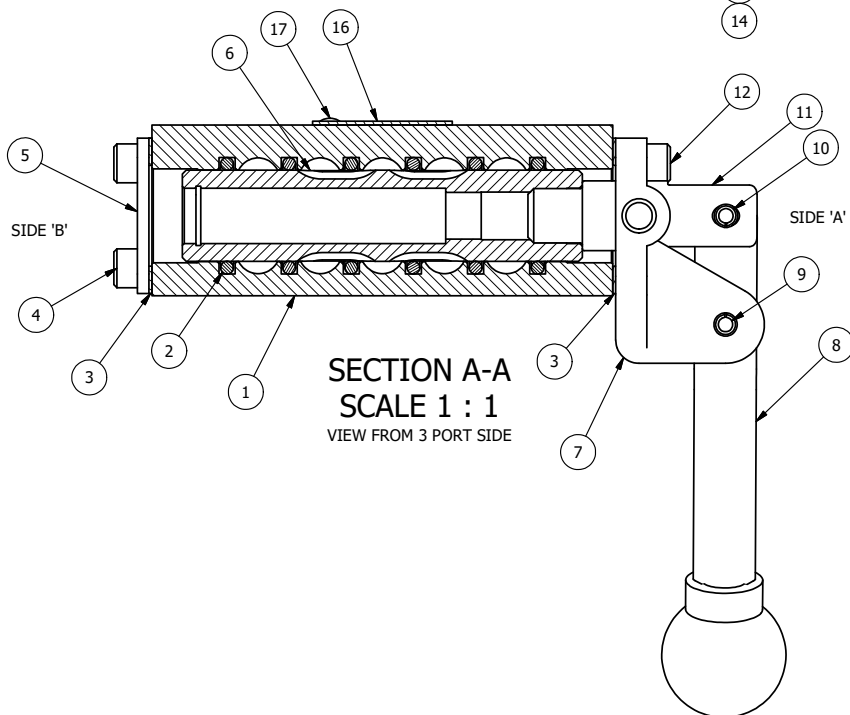


POSITION GASKET ON END OF VALVE SO
MOUNTING HOLES ALIGN
BOTH ENDS (SIDE 'A' SHOWN)

NOTES:

- 1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.
- 2) LUBRICATE DETENT BALL, SPRING AND CLEVIS.

15
13 SEE NOTE 2
14



17	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
16	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
15	1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
14	1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
13	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
12	4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
11	1	HC3-3	CLEVIS - 3 POS. DETENT, 1/4" & 3/8" VALVE
10	1	V-48	PIN, ROLL 3/16 X 9/16, STEEL, ZINC PLATED
9	1	V-508	PIN, ROLL 3/16 X 5/8 ZINC PLATED STEEL FOR 1/4 FOOT ENDCAP
8	1	HL3-24B20	HAND LEVER WITH KNOB, BENT 20 DEG SIDEWAYS, 1/4" & 3/8" VALVES
7	1	HE3-5D	END CAP, LEVER, DETENT, 303 STAINLESS STEEL, 1/4" & 3/8" VALVE
6	1	SSH3D	SPOOL - 'D', 3 POS, REGEN CTR, 1/4" & 3/8" VALVE
5	1	SEC3	END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE
4	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS
OTHERWISE SPECIFIED

2-PL DECIMAL $\pm .01$
3-PL DECIMAL $\pm .005$
FRACTIONAL $\pm 1/64$
ANGULAR $\pm 1/2^\circ$



**AAA PRODUCTS
INTERNATIONAL**
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMckenna

DATE: 12/28/2022

CHECKED: KWalte

DATE: 12/28/2022

SCALE: 1 : 1

SHEET: 1 OF 1

RELEASED: HWomack

DATE: 12/28/2022

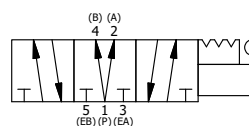
TITLE:

**1/4" SIDE PORT, LEVER, 3 POS,
DETENT, LEVER SHFT, REGEN CTR SPL,
BNT LVR LFT, HVY DUTY, 180D LVR**

PART NO.:

HD2DBLHT

REV.:



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valves Assembly\Lever\HD2DBLHT.dwg