



NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.
 2) OPEN MUFFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFFLER.
 3) INSTALL MUFFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP

13	1	HD3PDR	3/8" SUBPLATE, LEVER, 3 POS, DETENT, REGEN CTR SPL, 90D LEVER
12	2	V-89	O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT
11	2	MFC2	ASSEMBLY - MUFFLER FLOW CONTROL, 1/4" NPT
10	2	V-231	PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V,192V,FOR EC
9	2	V-129	U-CUP, 1-5/8 X 1-1/8 X 1/4, NITRILE
8	2	V-128	O-RING, BUNA-N, 70 DURO, AS-229, (REF 2-3/8 X 2-5/8 X 1/8), 3 POS, 1-1/2" & 2" VALVES
7	2	SPC12	SPOOL - PRESS. CTR, 1 1/2" & 2" VALVE
6	3	V-337	PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG
5	12	V-143	SCREW, 5/16-18 X 2, SOCKET HEAD CAP
4	2	PCE12E	ENDCAP - PRESSURE CTR, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES
3	1	S12	SPOOL - STANDARD, 2 POS - 3 POS CLOSED CTR, 1 1/2" & 2" VALVE
2	6	V-123	O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES
1	1	B12-6	BODY, 1 1/2" SIDE PORT, PIGGY BACK
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
 SCALE 1 / 2
 VIEW FROM 3 PORT SIDE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 9/10/2015	CHECKED: KWaite	DATE: 9/10/2015	
SCALE: 1 / 2	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/10/2015	
TITLE: 1-1/2" SIDE PORT, LEVER, 3 POS, DETENT, LEVER SHFT, CLSD CTR SPL, 90 LEVER			PART NO.: HD12R	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT