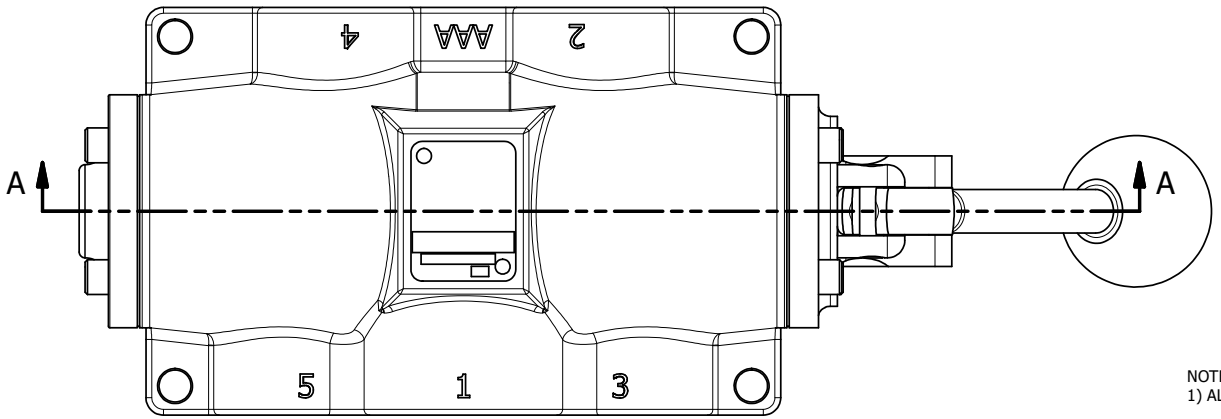
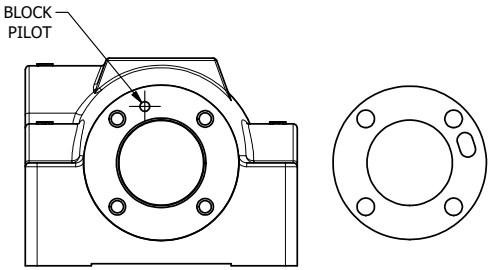
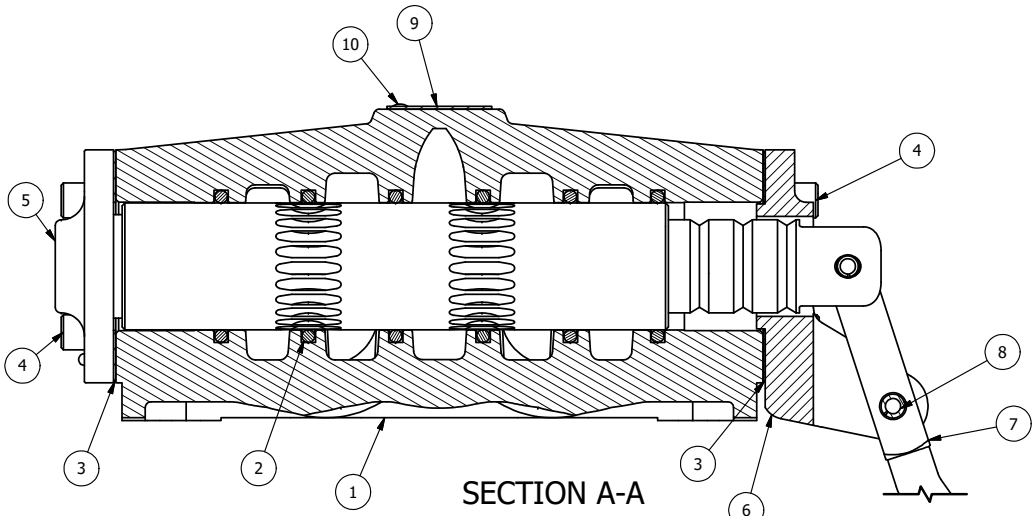



POSITION GASKET ON END OF VALVE SO
GASKET COVERES PILOT HOLE
BOTH SIDES (SIDE 'A' SHOWN)

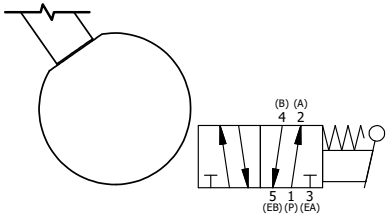
NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.




SIDE 'B'

## SECTION A-A
SCALE 3/4
VIEW FROM 3 PORT SIDE

SIDE 'A'




| | | | |
|---|---|---|---|
| 10 | 2 | V-212 | SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL |
| 9 | 1 | AN-114 | NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS |
| 8 | 1 | V-70 | PIN, ROLL 1/4 X 1 1/8 FOR 3/4 & 1" HAND AND FOOT VALVES |
| 7 | 1 | HL8-9C | CURVED HAND LEVER WITH KNOB, 3/4" & 1" VALVE |
| 6 | 1 | FE8 | END CAP, HAND & FOOT, STAINLESS STEEL, 3/4" & 1" VALVES |
| 5 | 1 | AY-HA8 | ASSY - RTRN TO POS A, LEVER OR TREADLE, 3/4" & 1" VALVE |
| 4 | 8 | V-46 | SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP |
| 3 | 2 | ECG48 | GASKET - END CAP, 1/2", 3/4" & 1" VALVE |
| 2 | 6 | V-30 | O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES |
| 1 | 1 | B8-1 | BODY, 1" SIDE PORT, UPPER PILOTS, ANODIZED |
| FLG | QTY | PART NO | DESCRIPTION |

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2'

**AAA PRODUCTS INTERNATIONAL**
**7114 Harry Hines Blvd**
**Dallas, TX 75235**

| | | | |
|---|---|---|---|
| DRAWN: RMcKenna | DATE: 3/16/2025 | CHECKED: KWaite | DATE: 3/16/2025 |
| SCALE: 3/4 | SHEET: 1 OF 1 | RELEASED: HWomack | DATE: 3/16/2025 |

TITLE: 1" SIDE PORT, LEVER, 2 POS, RVRS SPR RTRN, CRVD LVR, 180D LVR

PART NO.: HA8CT

REV.:

D:\Engineering\Product\Valves\Assembly\Level1\HA\[HA8CT.dwg]HA8CT

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