



12 SEE NOTES 2 & 3

- NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.  
 2) OPEN MUFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFLER.  
 3) INSTALL MUFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.  
 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

ALIGN END CAP PILOT WITH BODY PILOT HOLE BOTH ENDS

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION	
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE	
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP	
13	1	SY3PDEDONT 3/8" SUBPLATE, DBL SOL, 3 POS, REGEN SPR CTR, ISO4400, 120/60, NON-LCK OVRD, TPD VENT	
12	2	MFC2 ASSEMBLY - MUFLER FLOW CONTROL, 1/4" NPT	
11	3	V-337 PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG	
10	2	V-129 U-CUP, 1-5/8 X 1-1/8 X 1/4, NITRILE	
9	2	SPC12 SPOOL - PRESS. CTR, 1 1/2" & 2" VALVE	
8	2	V-128 O-RING, BUNA-N, 70 DURO, AS-229, (REF 2-3/8 X 2-5/8 X 1/8), 3 POS, 1-1/2" & 2" VALVES	
7	2	V-231 PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V,192V, FOR EC	
6	2	V-89 O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT	
5	2	PCE12E ENDCAP - PRESSURE CTR, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES	
4	12	V-143 SCREW, 5/16-18 X 2, SOCKET HEAD CAP	
3	1	S12G SPOOL - 'G', FLOAT CTR, 1 1/2" & 2" VALVE	
2	6	V-123 O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES	
1	1	B12-6 BODY, 1 1/2" SIDE PORT, PIGGY BACK	
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A  
VIEW FROM 3 PORT SIDE

OPERATOR VOLTAGES

PART NO	REPLACE WITH
SY12GEDONT 12VDC	SY3PDEDONT 12VDC
SY12GEDONT 24VDC	SY3PDEDONT 24VDC
SY12GEDONT 240/60	SY3PDEDONT 240/60

LIMITS ON DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°

**AAA PRODUCTS INTERNATIONAL**  
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 Dallas, TX 75235

DRAWN: RMckenna	DATE: 4/6/2021	CHECKED: KWaite	DATE: 4/6/2021
SCALE: 1/2	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 4/6/2021
TITLE: 1-1/2" SIDE PORT, DBL SOL, 3 POS, FLOAT SPR CTR, ISO4400 DIN, 120/60, NON-LCKNG OVRD, TPD VENT		PART NO.:	REV.:
		SY12GEDONT	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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