



12 SEE NOTES 2 & 3

- NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.
 2) OPEN MUFFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFFLER.
 3) INSTALL MUFFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.
 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

ALIGN END CAP PILOT WITH BODY PILOT HOLE BOTH ENDS

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION	
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE	
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP	
13	1	SY3PDEDON 3/8" SUBPLATE, DBL SOL, 3 POS, SPR CTR, REGEN CTR SPL, ISO 4400, 120/60, NON-LCKNG OVRD	
12	2	MFC2 ASSEMBLY - MUFFLER FLOW CONTROL, 1/4" NPT	
11	3	V-337 PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG	
10	2	V-129 U-CUP, 1-5/8 X 1-1/8 X 1/4, NITRILE	
9	2	SPC12 SPOOL - PRESS. CTR, 1 1/2" & 2" VALVE	
8	2	V-128 O-RING, BUNA-N, 70 DURO, AS-229, (REF 2-3/8 X 2-5/8 X 1/8), 3 POS, 1-1/2" & 2" VALVES	
7	2	V-231 PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V,192V, FOR EC	
6	2	V-89 O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT	
5	2	PCE12E ENDCAP - PRESSURE CTR, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES	
4	12	V-143 SCREW, 5/16-18 X 2, SOCKET HEAD CAP	
3	1	S12 SPOOL - STANDARD, 2 POS - 3 POS CLOSED CTR, 1 1/2" & 2" VALVE	
2	6	V-123 O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES	
1	1	B12-6 BODY, 1 1/2" SIDE PORT, PIGGY BACK	
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
VIEW FROM 3 PORT SIDE

CONTROL VALVE VOLTAGES

PART NO	REPLACE WITH
SY12EDON 240/60	SY3PDEDON 240/60
SY12EDON 24VDC	SY3PDEDON 24VDC
SY12EDON 12VDC	SY3PDEDON 12VDC

LIMITS ON DIMENSIONS
 UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°

DRAWN: RMckenna DATE: 3/5/2016
 SCALE: 1/2 SHEET: 1 OF 1

TITLE:
1-1/2" SIDE PORT, DBL SOL, 3 POS, PRESS CTR, CLSD CTR SPL, ISO 4400, 120/60, NON-LCKNG OVRD

AAA PRODUCTS INTERNATIONAL
 PRODUCTS INTERNATIONAL
 7114 Harry Hines Blvd
 Dallas, TX 75235

CHECKED: KWaite DATE: 3/5/2016
 RELEASED: HWormack DATE: 3/5/2016

PART NO.: **SY12EDON** REV.:

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