

NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.
- 2) OPEN MUFFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFFLER.
- 3) INSTALL MUFFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.
- 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP
13	1	SY3PDO 3/8" SUBPLATE, DBL SOL, 3 POS, SPR CTR, REGEN CTR SPL, CLASSIC SOL, 120/60, LCKNG OVRD
12	2	MFC2 ASSEMBLY - MUFFLER FLOW CONTROL, 1/4" NPT
11	2	V-337 PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG
10	2	V-129 U-CUP, 1-5/8 X 1-1/8 X 1/4, NITRILE
9	2	SPC12 SPOOL - PRESS. CTR, 1 1/2" & 2" VALVE
8	2	V-128 O-RING, BUNA-N, 70 DURO, AS-229, (REF 2-3/8 X 2-5/8 X 1/8), 3 POS, 1-1/2" & 2" VALVES
7	3	V-231 PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V, 192V, FOR EC
6	2	V-89 O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT
5	2	PCE12E ENDCAP - PRESSURE CTR, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES
4	12	V-143 SCREW, 5/16-18 X 2, SOCKET HEAD CAP
3	1	S12D SPOOL - 'D', REGEN CTR, 1 1/2" & 2" VALVE
2	6	V-123 O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES
1	1	B12-6 BODY, 1 1/2" SIDE PORT, PIGGY BACK
FLG	QTY	PART NO DESCRIPTION

CONTROL VALVE VOLTAGES


PART NO	REPLACE WITH
SY12DOZ 240/60	SY3PDO 240/60
SY12DOZ 24VDC	SY3PDO 24VDC
SY12DOZ 12VDC	SY3PDO 12VDC

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED

2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

DRAWN: RMckenna DATE: 10/27/2016
SCALE: 1/2 SHEET: 1 OF 1

TITLE:
**1-1/2" SIDE PORT, DBL SOL, 3 POS,
PRESS CTR, REGEN CTR SPL, CLASSIC SOL,
120/60, LCKNG OVRD, EXT PILOT**



AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

CHECKED: KWaite DATE: 10/27/2016
RELEASED: HWomack DATE: 10/27/2016

PART NO.: **SY12DOZ** REV.:

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