

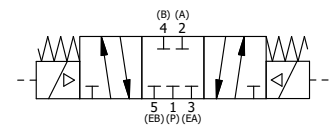
POSITION GASKET ON END OF VALVE TO ALIGN PILOT HOLES, BOTH ENDS (SIDE 'A' SHOWN)

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38M DRAWING FOR REPLACEMENT COILS.

| | | | |
|-----|-----|-----------|---|
| 10 | 3 | V-110 | O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK |
| 9 | 2 | V-212 | SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL |
| 8 | 1 | AN-114 | NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS |
| 7 | 8 | V-1 | SCREW, 10-24 X 2, SOCKET HEAD CAP |
| 6 | 1 | PB3-5E | ADAPTOR - SOLENOID, SINGLE PILOT, 1/4" & 3/8" STACKING VALVE |
| 5 | 2 | AY-38M-11 | CLASSIC SOLENOID - 1/2" NPT CONDUIT, 120/60 |
| 4 | 1 | AY-BSY3 | ASSY - SPR CTR, CLSD CTR SPL, SOL, LESS OPER, 1/4" & 3/8" STACK VALVES |
| 3 | 2 | ECG3 | GASKET - END CAP, 1/4" & 3/8" VALVE |
| 2 | 6 | V-39 | O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES |
| 1 | 1 | B2-10E | FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE |
| FLG | QTY | PART NO | DESCRIPTION |

| | | | | | |
|--|--|--|--|--|-----------------|
| LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED | | 2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2° | | AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235 | |
| DRAWN: RMckenna | | DATE: 3/13/2016 | | | CHECKED: KWaite |
| SCALE: 1 : 1 | | SHEET: 1 OF 1 | | RELEASED: HWomack | DATE: 3/13/2016 |
| TITLE: 1/4" STACK, DBL SOL, 3 POS, SPR CTR, SOL SHFT, CLSD CTR SPL, MOLD-OVER, 120/60, EXT PILOT | | | | PART NO.: | REV.: |
| | | | | BSY2MZ | |

| OPERATOR VOLTAGES | |
|-------------------|------------------|
| PART NO | REPLACE OPERATOR |
| BSY2MZ 240/60 | AY-38M-17 |
| BSY2MZ 24VDC | AY-38M-8 |
| BSY2MZ 12VDC | AY-38M-5 |



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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