



POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES.
 SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.

10	1	SPK-8	KIT - SUBPLATE MOUNT, 1" SUBPLATE VALVES
9	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
8	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
7	8	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
6	2	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
5	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
4	2	SSA48	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	BP8-1	BODY, 1" SUBPLATE, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
 UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
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 7114 Harry Hines Blvd
 Dallas, TX 75235

DRAWN: RMckenna DATE: 8/7/2015 CHECKED: KWaite DATE: 8/7/2015
 SCALE: 3/4 SHEET: 1 OF 1 RELEASED: HWomack DATE: 8/7/2015

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SS8PZ 240/60	AY-38-17
SS8PZ 24VDC	AY-38-8
SS8PZ 12VDC	AY-38-5

TITLE:
1" 'SUBPLATE, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, CLASSIC SOL, 120/60, EXT PILOT

PART NO.: **SS8PZ** REV.:

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