

PILOT HOLE

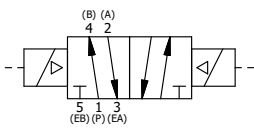
POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES.  
THE ROUND ALUMINUM ADAPTOR IS ROTATED 90 DEGREES.  
SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW.

9	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
8	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
7	8	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
6	2	AY-38X-11	CLASSIC SOLENOID - EXPLOSION PROOF, 120/60VAC, 38.5VDC, 110/50VAC
5	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
4	2	SSA48	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B6-1	BODY, 3/4" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 3/17/2016			
SCALE: 3/4		SHEET: 1 OF 1		CHECKED: KWaite    DATE: 3/17/2016 RELEASED: HWomack    DATE: 3/17/2016	
TITLE: <b>3/4" SIDE PORT, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, EXPL PROOF, 120/60, EXT PILOT</b>				PART NO.: <b>SS6XZ</b>	REV.:

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SS6XZ 240/60	AY-38X-17
SS6XZ 24VDC	AY-38X-8
SS6XZ 12VDC	AY-38X-5



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\product\valves\assembly\classical\SS6XZ\SS6XZ.dwg