

PILOT HOLE

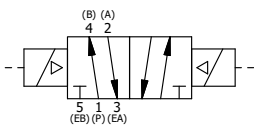
POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES.  
THE ROUND ALUMINUM ADAPTOR IS ROTATED 90 DEGREES.  
SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.

14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
12	2	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
11	2	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
10	2	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
9	2	POP-3	OVERRIDE, PUSH PIN, 303 STAINLESS, 1/4" & 3/8" VALVE
8	2	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
7	1	SSA48-OP	ADAPTOR, 'A' SIDE, CLASSIC SOL., POP PIN OVERRIDE, 1/2", 3/4" & 1" VALVE
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	8	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
4	1	SSA48-OSP	ADAPTOR, 'B' SIDE, CLASSIC SOL., POP PIN OVERRIDE, 1/2", 3/4" & 1" VALVE
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B6-1	BODY, 3/4" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 2/5/2020	CHECKED: KWaite	DATE: 2/5/2020	
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 2/5/2020	
TITLE: <b>3/4" SIDE PORT, DBL SOL, 2 POS, FRCTN POS, SOL RTRN, CLASSIC SOL, PUSH OVRD, EXT PILOT</b>			PART NO.: <b>SS6OPZ</b>	REV.:

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SS6OPZ 12VDC	AY-38-5
SS6OPZ 24VDC	AY-38-8
SS6OPZ 240/60	AY-38-17



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valve Assembly\Classic\SS6OPZ.dwg