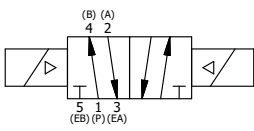


ALIGN PILOT AND HOLE IN GASKET, BOTH SIDES.  
 FOR EXTERNAL PILOT OPERATION - ROTATE THE  
 ROUND ALUMINUM ADAPTOR 90 OR 180 DEGREES.  
 REMOVE 1/8" NPTF PLUG AND SUPPLY 50-300 PSI TO  
 1/8" NPTF PILOT PORT IN ADAPTOR.

- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
  - 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ED DRAWING FOR REPLACEMENT COILS.
  - 3) MARK NAMETAG AND SOLENOID TAG 300 PSI MAX.
  - 4) STANDARD TESTING THEN TEST AT 300 PSI.

FLG	QTY	PART NO	DESCRIPTION
10	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
9	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
8	8	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
7	2	AY-38EDV-11	CLASSIC SOLENOID - ISO 4400 DIN, 300 PSI MAX, 120/60
6	2	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
5	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
4	2	SSA48-V	ADAPTOR, SOLENOID, 250 PSI, 1/2", 3/4" & 1" VALVE
3	2	ECG48-3	GASKET - END CAP, BUTTON BLEEDER, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B6-1	BODY, 3/4" SIDE PORT, UPPER PILOTS, ANODIZED

**SECTION A-A**  
 VIEW FROM 3 PORT SIDE



OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SS6EDV 12VDC	AY-38EDV-5
SS6EDV 24VDC	AY-38EDV-8
SS6EDV 240/60	AY-38EDV-17

LIMITS ON DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°

**AAA PRODUCTS INTERNATIONAL**  
 7114 Harry Hines Blvd  
 Dallas, TX 75235

DRAWN: RMckenna	DATE: 5/24/2022	CHECKED: KWaite	DATE: 5/24/2022
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/24/2022
TITLE: <b>3/4" SIDE PORT, DBL SOL, 2 POS., FRICTION POS, SOL RTRN, ISO 4400 DIN, 120/60, 300 PSI</b>		PART NO.:	REV.:
		<b>SS6EDV</b>	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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