

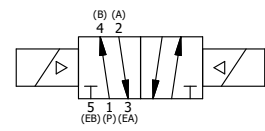
ALIGN PILOT AND HOLE IN GASKET, BOTH SIDES.  
 FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 90 OR 180 DEGREES.  
 REMOVE 1/8" NPTF PLUG AND SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
  - 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.
  - 3) MARK NAMETAG AND SOLENOID TAG 300 PSI MAX.
  - 4) STANDARD TESTING THEN TEST AT 300 PSI.

FLG	QTY	PART NO	DESCRIPTION
11	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
10	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
9	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
8	8	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
7	2	AY-38V	CLASSIC SOLENOID - HIGH PRESSURE, COMPLETE OPERATOR, 120/60
6	2	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
5	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
4	2	SSA48-V	ADAPTOR, SOLENOID, 250 PSI, 1/2", 3/4" & 1" VALVE
3	2	ECG48-3	GASKET - END CAP, BUTTON BLEEDER, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-1	BODY, 1/2" SUBPLATE, UPPER PILOTS, ANODIZED

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 5/23/2022			CHECKED: KWaite
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 5/23/2022
TITLE: <b>1/2" SUBPLATE, DBL SOL, 2 POS,          FRICTION POS, SOL RTRN,          CLASSIC SOL, 120/60, 300 PSI</b>				PART NO.:	REV.:
				SS4PV	

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SS4PV 12VDC	AY-38V-5
SS4PV 24VDC	AY-38V-8
SS4PV 240/60	AY-38V-17



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT