

ALIGN PILOT AND HOLE IN GASKET, BOTH SIDES.
 FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 90 OR 180 DEGREES.
 REMOVE 1/8" NPTF PLUG AND SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38MT DRAWING FOR REPLACEMENT COILS.

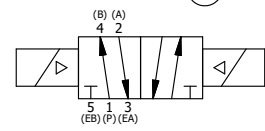
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|-----|-----|------------|--|
| 11 | 1 | SPK-4 | KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES |
| 10 | 2 | V-212 | SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL |
| 9 | 1 | AN-115 | NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES |
| 8 | 8 | V-47 | SCREW, 1/4-20 X 1, SOCKET HEAD CAP |
| 7 | 2 | AY-38MT-11 | CLASSIC SOLENOID - 1/2" NPT CONDUIT, 120/60, TAPPED EXH |
| 6 | 2 | V-19 | PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.) |
| 5 | 1 | S4 | SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE |
| 4 | 2 | SSA48 | ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE |
| 3 | 2 | ECG48 | GASKET - END CAP, 1/2", 3/4" & 1" VALVE |
| 2 | 6 | V-6 | O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE |
| 1 | 1 | BP4-1 | BODY, 1/2" SUBPLATE, UPPER PILOTS, ANODIZED |
| FLG | QTY | PART NO | DESCRIPTION |

LIMITS ON DIMENSIONS
 UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
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| DRAWN: RMckenna | DATE: 1/9/2016 | CHECKED: KWaite | DATE: 1/9/2016 |
| SCALE: 1 : 1 | SHEET: 1 OF 1 | RELEASED: HWomack | DATE: 1/9/2016 |
| TITLE: 1/2" SUBPLATE, DBL SOL, 2 POS., FRICTION POS, SOL RTRN, MOLD-OVER, 120/60, TAPPED EXHST | | PART NO.: SS4PMT | REV.: |

| OPERATOR VOLTAGES | |
|-------------------|------------------|
| PART NO | REPLACE OPERATOR |
| SS4PMT 240/60 | AY-38MT-17 |
| SS4PMT 24VDC | AY-38MT-8 |
| SS4PMT 12VDC | AY-38MT-5 |



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