

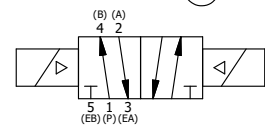
ALIGN PILOT AND HOLE IN GASKET, BOTH SIDES.
 FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 90 OR 180 DEGREES.
 REMOVE 1/8" NPTF PLUG AND SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38M DRAWING FOR REPLACEMENT COILS.

10	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
9	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
8	8	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
7	2	AY-38M-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, 120/60
6	2	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
5	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
4	2	SS4M	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	B4-1	BODY, 1/2" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 4/27/2015		CHECKED: KWaite
SCALE: 1 : 1		SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/30/2015
TITLE: 1/2" SIDE PORT, DBL SOL, 2 POS., FRICTION POS, SOL RTRN, MOLD-OVER, 120/60			PART NO.:	REV.:
			SS4M	

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SS4M 240/60	AY-38M-17
SS4M 24VDC	AY-38M-8
SS4M 12VDC	AY-38M-5



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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