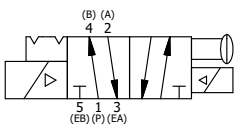


24	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
23	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
22	1	V-19	PLUG, 1/8-27 NPT, 7/8 TAPER, FLUSH SEAL, SOCKET PIPE PLUG
21	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
20	1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
19	1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
18	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
17	1	V-119	RING, CIRCULAR PUSH ON TYPE FOR INDICATOR PIN
16	1	V-78	U-CUP, 1/2 X 1/4 X 1/8, NITRILE
15	4	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
14	1	V-570	KNOB, BLACK (BRASS 1/4-20 INSERT), OS OPTION
13	1	PIK3	PIN, SPOOL OVERRIDE, 303 STAINLESS, 1/4" & 3/8" VALVES
12	1	PEC3-5	END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE
11	2	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
10	1	PB3-2E	ADAPTOR - DOUBLE SOLENOID, 1/4" & 3/8" VALVES
9	1	PBG3	GASKET - PIGGY BACK, DOUBLE SOLENOID, 1/4" & 3/8" VALVE
8	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
7	1	PBS3-13	STUD - POS. A & C. DETENT, SOLENOID OPERATOR, STAINLESS, 1/4" & 3/8" VALVE
6	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
5	4	V-614	SCREW, 10-24 X 1-3/4", SOCKET HEAD CAP
4	1	PEC3-18	ENDCAP, SPACER, DETENT, SOLENOID, 6061-T6, 1/4" & 3/8" VALVES
3	3	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 - 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38X DRAWING FOR REPLACEMENT COILS.
 - 3) LUBRICATE DETENT BALL, SPRING AND STUD.



OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SS20SQ 240/60	AY-38-17
SS20SQ 24VDC	AY-38-8
SS20SQ 12VDC	AY-38-5

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 4/12/2016		CHECKED: KWaite	
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	
TITLE: 1/4" SIDE PORT, DBL SOL, 2 POS, DETENT, SOL RTRN, CLASSIC SOL, 120/60, MAN SPL OVRD		PART NO.: SS20SQ		REV.:	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT