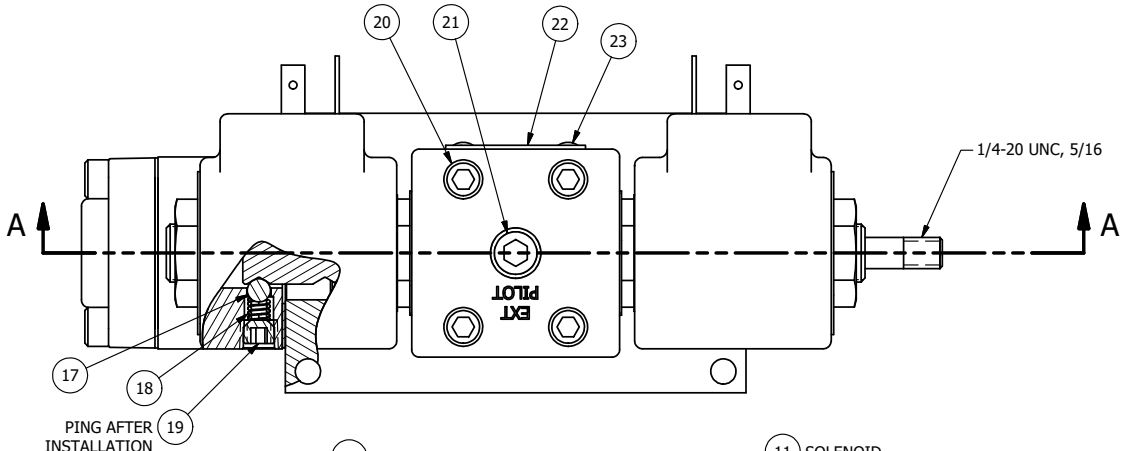
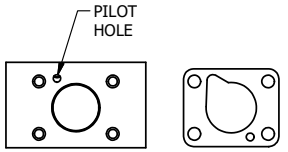
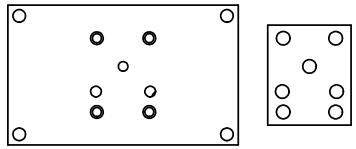
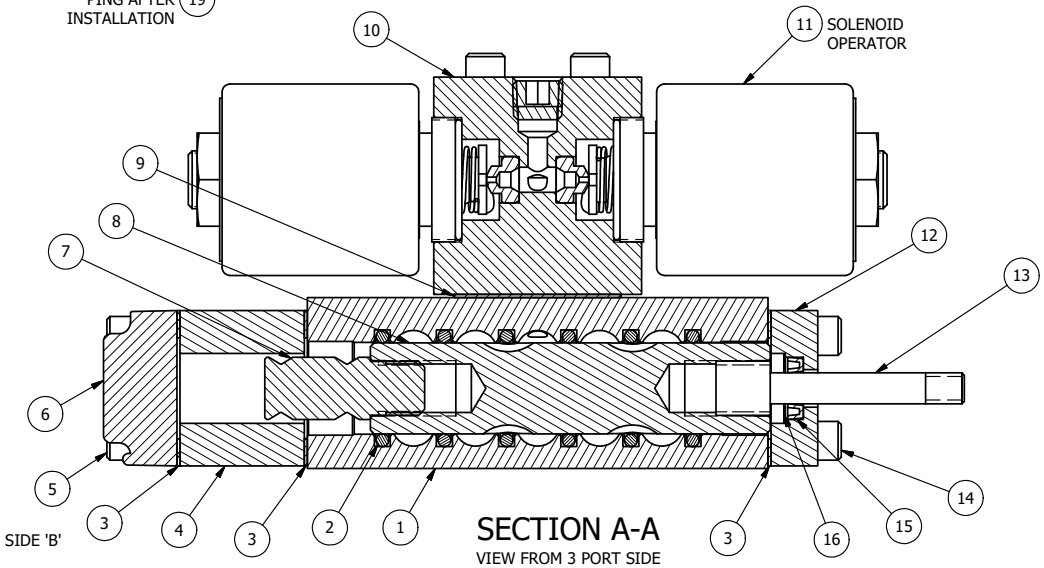



ALIGN PILOT HOLE AND CENTER CUTOUT ON BOTH SIDES.



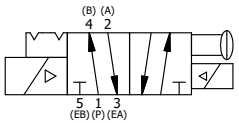
ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)




## SECTION A-A
VIEW FROM 3 PORT SIDE

| | | | |
|---|---|---|---|
| 23 | 2 | V-212 | SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL |
| 22 | 1 | AN-114 | NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS |
| 21 | 1 | V-19 | PLUG, 1/8-27 NPT, 7/8 TAPER, FLUSH SEAL, SOCKET PIPE PLUG W/LOCTITE RED VIBRA-SEAL |
| 20 | 4 | V-1 | SCREW, 10-24 X 2, SOCKET HEAD CAP |
| 19 | 1 | V-21 | SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT |
| 18 | 1 | DS3 | SPRING - DETENT, 1/4" & 3/8" VALVE |
| 17 | 1 | V-14 | BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT |
| 16 | 1 | V-119 | RING,CIRCULAR PUSH ON TYPE FOR INDICATOR PIN |
| 15 | 1 | V-78 | U-CUP, 1/2 X 1/4 X 1/8, NITRILE |
| 14 | 4 | V-38 | SCREW, 10-24 X 3/4, SOCKET HEAD CAP |
| 13 | 1 | PIK3 | PIN, SPOOL OVERRIDE, 303 STAINLESS, 1/4" & 3/8" VALVES |
| 12 | 1 | PEC3-5 | END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE |
| 11 | 2 | AY-38ED-11 | CLASSIC SOLENOID - ISO 4400 DIN, 120/60 |
| 10 | 1 | PB3-2E | ADAPTOR - DOUBLE SOLENOID, 1/4" & 3/8" VALVES |
| 9 | 1 | PBG3 | GASKET - PIGGY BACK, DOUBLE SOLENOID, 1/4" & 3/8" VALVE |
| 8 | 1 | S3R | SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE |
| 7 | 1 | PBS3-13 | STUD - POS. A & C. DETENT, SOLENOID OPERATOR, STAINLESS, 1/4" & 3/8" VALVE |
| 6 | 1 | SEC3-1 | END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES |
| 5 | 4 | V-614 | SCREW, 10-24 X 1-3/4", SOCKET HEAD CAP |
| 4 | 1 | PEC3-18 | ENDCAP, SPACER, DETENT, SOLENOID, 6061-T6, 1/4" & 3/8" VALVES |
| 3 | 3 | ECG3 | GASKET - END CAP, 1/4" & 3/8" VALVE |
| 2 | 6 | V-39 | O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES |
| 1 | 1 | B2-6E | BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE |
| FLG | QTY | PART NO | DESCRIPTION |

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ED DRAWING FOR REPLACEMENT COILS.
3) LUBRICATE DETENT BALL, SPRING AND STUD.




| OPERATOR VOLTAGES | |
|---|---|
| PART NO | REPLACE OPERATOR |
| SS2EDKQ 12VDC | AY-38ED-5 |
| SS2EDKQ 24VDC | AY-38ED-8 |
| SS2EDKQ 240/60 | AY-38ED-17 |

| | |
|---|---|
| LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED | 2-PL DECIMAL ± .01<br>3-PL DECIMAL ± .005<br>FRACTIONAL ± 1/64<br>ANGULAR ± 1/2' |

**AAA PRODUCTS INTERNATIONAL**
7114 Harry Hines Blvd
Dallas, TX 75235

| | | | |
|---|---|---|---|
| DRAWN: RMcKenna | DATE: 2/24/2025 | CHECKED: KWaite | DATE: 2/24/2025 |
| SCALE: 1 : 1 | SHEET: 1 OF 1 | RELEASED: HWomack | DATE: 2/24/2025 |

TITLE: 1/4" SIDE PORT, DBL SOL, 2 POS, DTNT, SOL RTN, ISO 4400, 120/60, THD INDCTR PIN

PART NO.: SS2EDKQ

REV.:

D:\Engineering\Product\Valves\Assembly\classic\SS2\SV\SS2EDKQ.idw

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT